

# Modicon M221 logic controllers

Catalogue  
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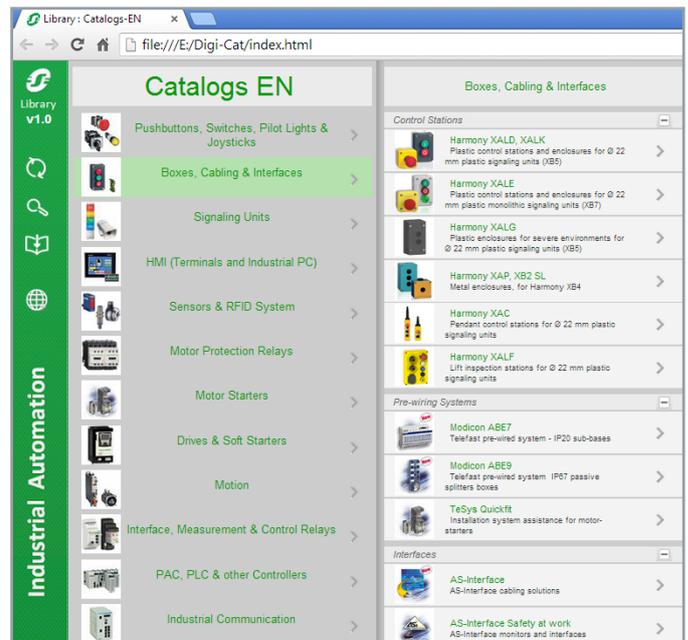
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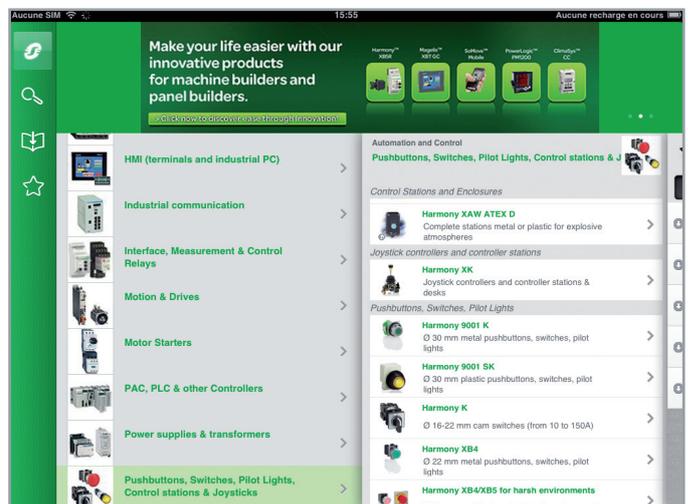
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## Communication bus

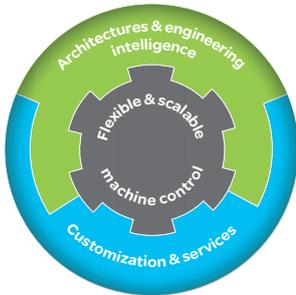
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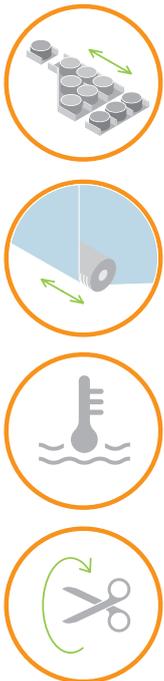


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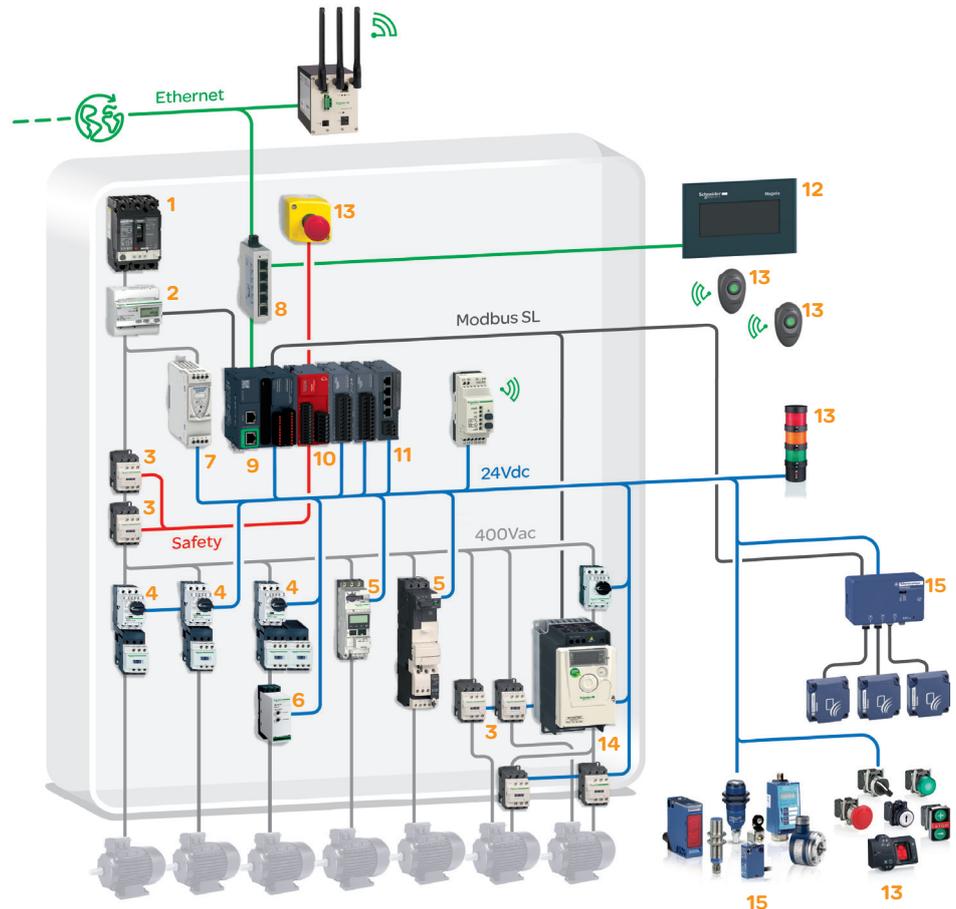
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Application Function Blocks (AFB)



- |  |  |
|--|--|
| 1 POWERPACT circuit breaker                        | 10 Modicon TM3 safety module, Modicon TM3 digital/analog I/O modules |
| 2 Energy meter Acti9 iEM310 iEM310                 | 11 Modicon TM3 TeSys motor starter module                            |
| 3 TeSys D contactor                                | 12 Magelis display   |
| 4 TeSys GV2P motor circuit-breaker                 | 13 Harmony signalling and control devices                            |
| 5 TeSys U starter-controller                       | 14 Altivar 312 variable speed drive                                  |
| 6 Multi9 circuit-breaker C60N                      | 15 OsiSense: limit switches and inductive sensors                    |
| 7 Phaseo power supply 24 V $\overline{\text{---}}$ |  |
| 8 Ethernet switch (unmanaged)                      |  |
| 9 <b>Modicon M221 Book</b> logic controller        |  |

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Flexible and scalable machine control

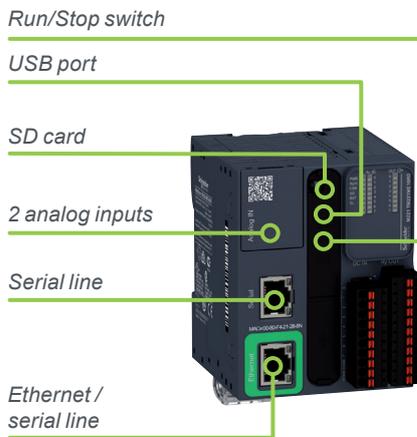
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Modicon M221: the small yet powerful logic controller for hardwired solutions

Everything you need is embedded

The Modicon M221 offers best-in-class performance. Available also in book format, the Modicon M221 requires minimal installation and offers tremendous versatility.



Modicon M221 Book and a broad choice of I/O extension modules



- > SD card, Run/Stop switch, USB port, 2 analog inputs, serial line, Ethernet and serial line, cartridge extension (on standard version): it's all **embedded**.
- > Thanks to its high degree of **flexibility**, it's very easy to add additional modules (safety modules, Tesys motor starter module, extensive line of analog and digital modules, ...) - and still keep everything in **just one configuration**

**Modicon M221: the small yet powerful logic controller for hardwired solutions**

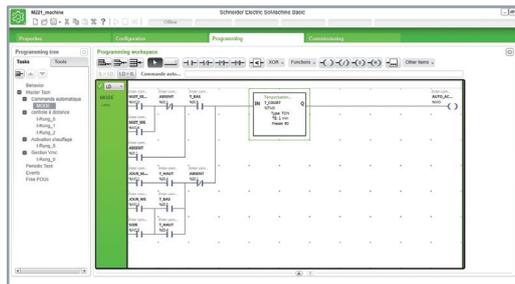
## Intuitive machine programming with SoMachine

SoMachine® is the universal programming software for machines automated by MachineStruxure controllers. Simple navigation that requires only fewer clicks delivers a more efficient engineering process.

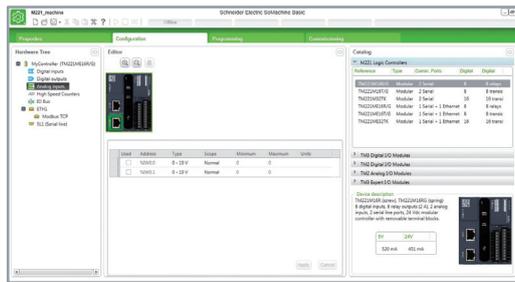
- > In order to reduce complexity we offer SoMachine Basic, a simplified engineering tool for the new controller Modicon M221.
- > All programming, visualization, and commissioning are handled in just one intuitive tool that is available as a free download.
- > No training required



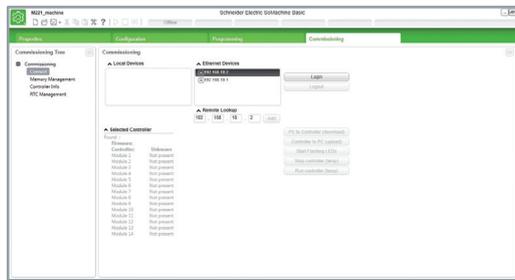
SoMachine simplifies every step in the design and commissioning of your machines



Programming



Configuration



Commissioning

## Connected everywhere

For simplified maintenance, commissioning, and uploads/downloads, simply use your smartphone or tablet and connect anytime, anywhere.

- > Application for mobile phone & smartphone
- > Bluetooth® communication



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**Applications**

**Control of simple machines**



**Supply voltage**

100-240 V ~ 24 V --- 100-240 V ~ 24 V --- 100-240 V ~ 24 V ---

**Inputs/outputs**

- Logic inputs/outputs
  - No. and type of inputs
  - No. and type of outputs
  - Connection of logic I/O
- Analog inputs
  - Connection of analog inputs

| 16 logic I/O  |   | 24 logic I/O   |  | 40 logic I/O   |  |
|---|---|--|--|--|--|
| 9 sink/source 24 V --- inputs, inc. 4 high-speed inputs | 9 sink/source 24 V --- inputs, inc. 4 high-speed inputs | 14 sink/source 24 V --- inputs, inc. 4 high-speed inputs | 14 sink/source 24 V --- inputs, inc. 4 high-speed inputs | 24 sink/source 24 V --- inputs, inc. 4 high-speed inputs | 24 sink/source 24 V --- inputs, inc. 4 high-speed inputs |
| 7 relay outputs   | 7 source transistor outputs, inc. 2 high-speed outputs  | 10 relay outputs   | 10 source transistor outputs, inc. 2 high-speed outputs  | 16 relay outputs   | 16 source transistor outputs, inc. 2 high-speed outputs  |
| With removable screw terminal block                     |   |  |  |  |  |
| 2 x 0...10 V analog inputs                              |   |  |  |  |  |
| On dedicated removable terminal block                   |   |  |  |  |  |

**I/O extension**

Max. number of I/O expansion modules that can be connected/with bus expansion modules

- 7 Modicon TM3 expansion modules, along with limited number of outputs, please consult our website [www.schneider-electric.com](http://www.schneider-electric.com)
- 14 Modicon TM3 expansion modules with the use of bus expansion modules (transmitter and receiver), along with limited number of outputs, please consult our website [www.schneider-electric.com](http://www.schneider-electric.com)
- Possible use of Modicon TM2 expansion modules with restrictions.

**Embedded communication**

- Ethernet link
- Serial link

- 1 Ethernet port on TM221CE●●● controllers:
  - Modbus TCP communication (client & server), Modbus TCP slave, Dynamic DHCP client Configuration, Programming, downloading, monitoring
  - SMS and emails (▲)
- 1 serial link port (RJ 45 connector) RS232/485 with + 5 V supply

**Functions**

- Process control
- Counting
- Position control

- PID
- Up to 4 high-speed counter inputs (HSC), 100 kHz frequency
- On TM221C●●T and TM221CE●●T controllers only:
    - pulse width modulation (PWM)
    - pulse generator (PLS)
    - 2 P/D pulse train outputs (PTO) with trapezoidal profile and S curve (▲), 100 kHz frequency

**Format**

W x H x D

|   |  |  |
|---|--|--|
| 95 x 90 x 70 mm<br>3.74 x 3.54 x 2.75 in. | 110 x 90 x 70 mm<br>4.33 x 3.54 x 2.75 in. | 163 x 90 x 70 mm<br>6.41 x 3.54 x 2.75 in. |
|---|--|--|

**Options**

- Cartridges
  - Number of cartridge slots
- Display unit

- 3 analog I/O expansion cartridges
  - 1 additional serial link communication cartridge
  - 3 application cartridges
    - for control of hoisting applications
    - for control of packaging applications
    - for control of conveying applications
- |   |   |   |
|---|---|---|
| 1 | 1 | 2 |
|---|---|---|
- Graphic display and monitoring unit (▲)
- Mounting on symmetrical rail or panel with specific mounting kit TMAM2

**Mounting**

**Software programming**

With SoMachine Basic software, please consult our website [www.schneider-electric.com](http://www.schneider-electric.com)

**Logic controller type**

- Controllers without Ethernet port
- Controllers with embedded Ethernet port

| Modicon M221 |            |            |            |            |            |
|--------------|------------|------------|------------|------------|------------|
| TM221C16R    | TM221C16T  | TM221C24R  | TM221C24T  | TM221C40R  | TM221C40T  |
| TM221CE16R   | TM221CE16T | TM221CE24R | TM221CE24T | TM221CE40R | TM221CE40T |

**Page**

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▲ Available: 4th quarter 2014.



More technical information on [www.schneider-electric.com](http://www.schneider-electric.com)

## Control of simple machines



| 24 V ~   | 24 V ~   | 24 V ~  |
|--|--|---|
| <b>16 logic I/O</b>  | <b>16 logic I/O</b>                                    | <b>32 logic I/O</b>   |
| 8 sink/source 24 V ~ inputs, inc. 4 high-speed inputs            | 8 sink/source 24 V ~ inputs, inc. 4 high-speed inputs  | 16 sink/source 24 V ~ inputs, inc. 4 high-speed inputs  |
| 8 relay outputs  | 8 source transistor outputs, inc. 2 high-speed outputs | 16 source transistor outputs, inc. 2 high-speed outputs   |
| With removable screw terminal block or spring terminal block (1) |  | To HE 10 connector (with the Modicon Telefast ABE7 pre-wired system: connection cables and sub-bases) |
| 2 x 0...10 V analog inputs                                       |  |   |
| On dedicated removable terminal block                            |  |   |

- 7 Modicon TM3 expansion modules, along with limited number of outputs, please consult our website [www.schneider-electric.com](http://www.schneider-electric.com)
- 14 Modicon TM3 expansion modules with the use of bus expansion modules (transmitter and receiver), along with limited number of outputs, please consult our website [www.schneider-electric.com](http://www.schneider-electric.com)
- Possible use of Modicon TM2 expansion modules with restrictions.

1 Ethernet port on TM221ME●●● controllers:

- Modbus TCP (client & server), Modbus TCP slave, dynamic DHCP client Configuration, Programming, downloading, monitoring
- SMS and emails (▲)

1 serial link port (RJ 45 connector) RS232/485 with + 5 V supply

1 additional serial link port on TM221M●●● controllers (RJ 45 connector) RS485

PID

Up to 4 high-speed counter inputs (HSC), 100 kHz frequency

- On TM221M16T/TG, TM221ME16T/TG, TM221M32TK and TM221ME32TK controllers only:
  - pulse width modulation (PWM)
  - pulse generator (PLS)
  - 2 P/D pulse train outputs (PTO) with trapezoidal profile and S curve (▲), 100 kHz frequency

1 size only:

70 x 90 x 70 mm

2.75 x 3.543 x 2.75 in.

—

—

Graphic display and monitoring unit (▲)

Mounting on □ symmetrical rail or panel with specific mounting kit TMAM2

With SoMachine Basic software, please consult our website [www.schneider-electric.com](http://www.schneider-electric.com)

### Modicon M221 Book

|                 |                 |             |
|-----------------|-----------------|-------------|
| TM221M16R       | TM221M16T       | TM221M32TK  |
| TM221M16RG (1)  | TM221M16TG (1)  |             |
| TM221ME16R      | TM221ME16T      | TM221ME32TK |
| TM221ME16RG (1) | TM221ME16TG (1) |             |

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(1) Spring terminal block on references ending in the letter G.

▲ Available: 4th quarter 2014.



More technical information on [www.schneider-electric.com](http://www.schneider-electric.com)

#### Compatibility of offers

##### Modicon M221 and M221 Book logic controllers

- ▶ Modicon TM3 expansion modules
- ▶ Modicon TM2 expansion modules
- ▶ SoMachine Basic software



Modicon M221 logic controllers (standart format)  
16 I/O channels



24 I/O channels



40 I/O channels



Modicon M221 Book logic controllers  
16 I/O channels



32 I/O channels

#### Presentation

##### Applications

Designed for simple machines, the particularly small dimensions of Modicon **M221** and **M221 Book** logic controllers are ideal for optimizing the size of wall-mounted and floor standing control system enclosures.

- The controllers are available in 2 formats:
  - Modicon **M221** (TM221C●●●● references), give excellent connection capacity and customization options using I/O, communication or application cartridges without increasing the controller size.
  - Modicon **M221 Book** (TM221M●●● references), combine very small dimensions with a wide choice of connections.
- M221 and M221 Book controllers have an embedded Ethernet port meaning they can easily be integrated in control system architectures, for remote control and maintenance of machines by means of applications for smartphones, tablets and PCs.
- The wealth of functions embedded in M221 and M221 Book controllers minimizes the cost of the machine:
  - Functions embedded in the controller: Modbus serial link, USB port dedicated to programming and simple position control functions (high-speed counters and pulse train outputs with trapezoidal profile and S curve).
  - Functions embedded in the Modicon TM3 expansion: functional safety modules, motor-starter control module, dedicated display unit and remote expansion system.
- SoMachine Basic's programming software is intuitive, making it quick to create applications, and also has embedded configuration of the display unit and extensions, including the Functional Safety modules. This software environment makes it easy to retrieve Twido range applications, maximizing use of the investment already made. Applications can thus easily be ported to any of the Modicon logic controllers: M241, M251 and M258.

##### Key features

| Modicon TM221C●●●  | Modicon TM221M●●●   |
|--|---|
| <b>w x h x d</b>   |   |
| □ 16 I/O: 95 x 90 x 70 mm<br>(3.74 x 3.54 x 2.75 in.)  | □ 16 I/O: 70 x 90 x 70mm<br>(2.75 x 3.54 x 2.75 in.)  |
| □ 24 I/O: 110 x 90 x 70 mm<br>(4.33 x 3.54 x 2.75 in.)   | □ 32 I/O: 70 x 90 x 70 mm<br>(2.75 x 3.54 x 2.75 in.)   |
| □ 40 I/O: 163 x 90 x 70 mm<br>(6.41 x 3.54 x 2.75 in.)   |   |
| <b>Supply voltage</b>  |   |
| 24V $\overline{\text{---}}$ or 100..240 V $\sim$ 50/60 Hz  | 24 V $\overline{\text{---}}$  |
| <b>Connection of the embedded I/O</b>  |   |
| On removable screw terminal blocks at intervals of 5.08 mm ; 24V/0,25A supply provided by the controller to the sensor inputs on TM221C●●●R models                               | 16 I/O: on removable spring or screw terminal blocks at intervals of 3.81 mm/ 0.15 in.<br>32 I/O: on HE10 connectors with HE 10 cables/bare wires or Telefast ABE7 connection sub-bases (1) |
| <b>Analog inputs</b>   |   |
| 2 embedded inputs on each TM221M●●● and TM221C●●● controller   |   |
| 2 to 4 optional analog inputs with TMC2●●● cartridges  | –   |
| <b>Embedded Ethernet communication</b>   |   |
| Yes on TM221CE●●   | Yes on TM221ME●●  |
| <b>Serial link</b>   |   |
| 1 embedded   | 1 to 2 embedded   |
| 1 optional serial link with TMC2SL1 communication cartridge  | –   |
| <b>Cartridges</b>  |   |
| One slot for 1 or 2 cartridges depending on the model of controller: analog I/O cartridge, communication cartridge or application cartridges (hoisting, conveying and packaging) | –   |
| <b>Hardware characteristics</b>  |   |
| M221 and M221 Book controllers each have an embedded:  |   |
| □ Run/Stop switch  |   |
| □ slot for SD memory card  |   |
| □ QR code for direct access to its technical documentation   |   |

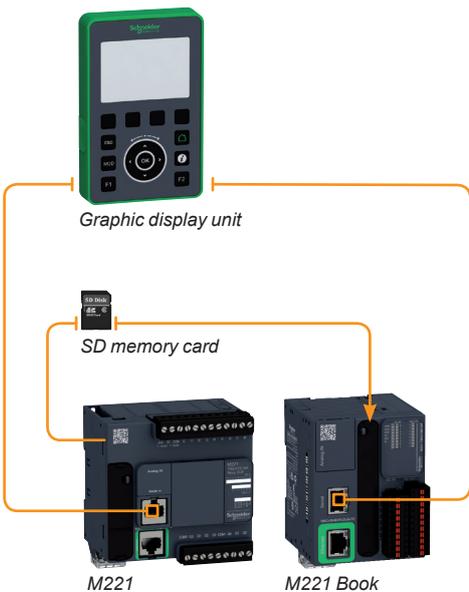
(1) Telefast Modicon ABE7 pre-wired system: to be ordered separately, see page 14.



QRcode example :  
QRcode for access to the technical data sheet for TM221M16R logic controller



SoMachine Basic software



## Presentation

### Embedded communication

M221 and M221 Book logic controllers have 3 types of integrated communication port:

- Ethernet
- RS 232/RS 485 serial link
- programming port

**These communication ports are described on page 12.**

### Embedded functions

Each Modicon M221 and Book logic controller has the following integrated functions:

- Analog (PID control)
- Counting: up to 4 high-speed counters (HSC), 100 kHz frequency

**TM221C●●T, TM221CE●●T, TM221M16T●, TM221ME16T●, TM221M32TK and TM221ME32TK** controllers integrate the position control function with:

- Pulse width modulation (PWM)
- Pulse generator (PLS)
- 2 P/D pulse train outputs (PTO) with trapezoidal profile and S curve, 100 kHz frequency (▲)

### Processing power

- Execution speed: 0.2 μs/boolean instruction
- Program: 10 K boolean instructions
- Number of words: 8000
- Number of internal bits: 512

### Programming

M221 and M221 Book logic controllers are programmed with the SoMachine Basic software. Please consult our website [www.schneider-electric.com](http://www.schneider-electric.com). SoMachine Basic is an integral component of the SoMachine software. SoMachine Basic is available on DVD and also as a free download from site [www.schneider-electric.com](http://www.schneider-electric.com).

## Options for Modicon M221 and M221 Book controllers

### Graphic display unit ▲

The **TMH2GDB** display unit is a compact display unit dedicated to M221 and M221 Book logic controllers offering diagnostic, maintenance and runtime functions.

- The display unit can be connected to the SL1 serial link of M221 and M221 Book controllers. This port also provides the power needed by the display unit.
- A single hole with diameter 22 mm (0.866 in.) allows it to be mounted on the front of the enclosure.
- The display application is resident in the controller, it is not necessary to load the program in the **TMH2GDB**.

### Memory card

The **TMASD1** SD memory card, with 256 MB capacity, is available for:

- backup and transfer application
- firmware loading
- duplication of application between controllers

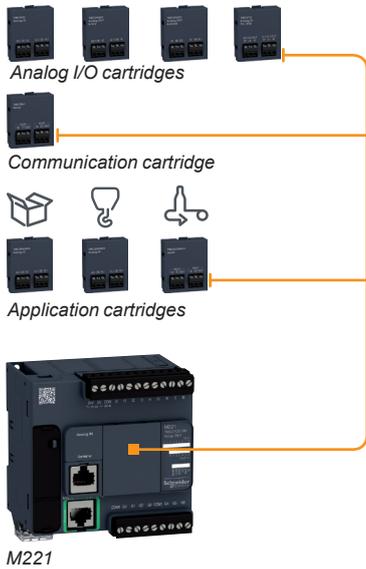
▲ Availability of functions with trapezoidal profile and S curve: 4th quarter 2014.

▲ Available: 4th quarter 2014.

# Modicon M221 logic controllers

## Modicon M221 and M221 Book logic controllers

### Options



#### Option for Modicon TM221C●●● controllers

##### Cartridges for M221 controller

One or two cartridges can be inserted on the front of TM221C●●● controllers without increasing the dimensions.

3 types of cartridge are offered:

- Analog I/O cartridges
  - **TMC2AI2** for 2 analog inputs which can be configured as voltage or current
  - **TMC2AQ2V** for 2 voltage analog outputs
  - **TMC2AQ2C** for 2 current analog outputs
  - **TMC2TI2** for 2 temperature inputs
- Communication cartridge
  - **TMC2SL1** cartridge providing additional serial link port terminals for connection of a printer, barcode reader, etc.
- Application cartridges
  - **TMC2HOIS01** for hoisting applications has two dedicated analog inputs for controlling a load cell.
  - **TMC2PACK01** for packaging applications has two dedicated analog inputs for controlling the temperature on a packaging machine.
  - **TMC2CONV01** for conveyor system applications has a serial link.

Using an application cartridge provides direct access to application examples via the SoMachineBasic software.



#### Communication option for Bluetooth® wireless connection

The Bluetooth® wireless connection enables complete freedom of movement within a radius of 10 m/32.808 ft. around the controller.

For its M221 and M221 Book controllers Schneider Electric offers the

**TCSWAAC13FB** Bluetooth® adapter to perform the following functions:

- commissioning
- monitoring
- downloading

# Modicon M221 logic controllers

## Modicon M221 and M221 Book logic controllers I/O extensions with Modicon TM3 expansion modules

### I/O extensions with Modicon TM3 expansion modules

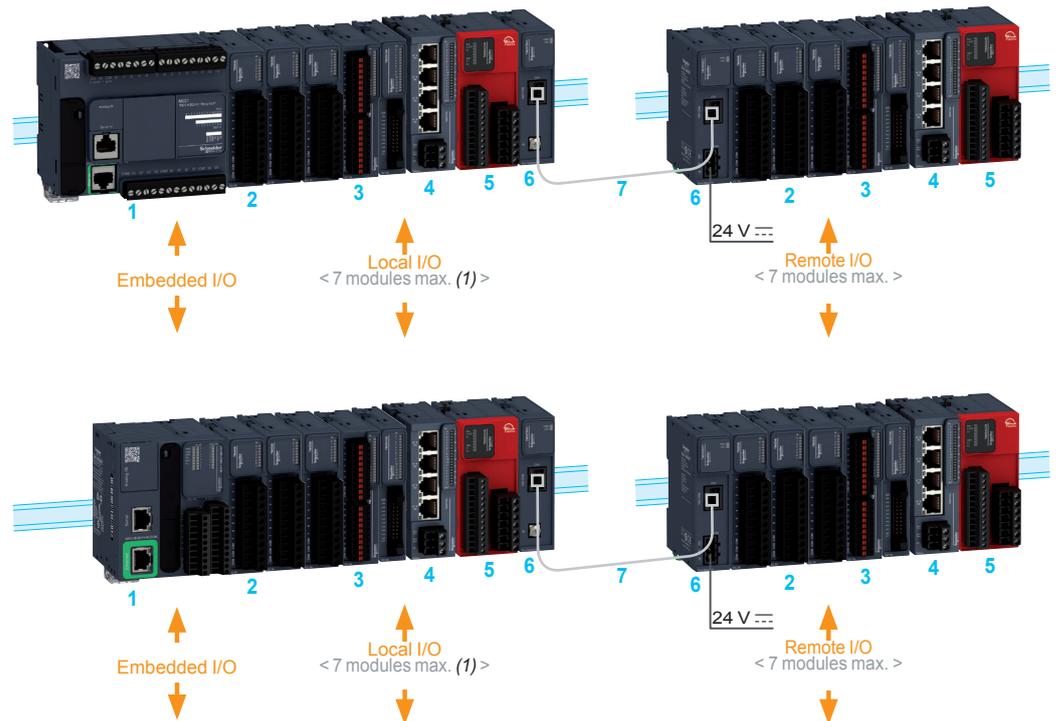
#### Modicon TM3 expansion modules

The capacity of M221 and M221 Book logic controllers can be enhanced with the Modicon TM3 expansion module offer:

- Digital I/O modules which can be used to create configurations with up to 264 digital I/O. These modules are available with the same connections as the controllers.
- Analog I/O modules which can be used to create configurations with up to 114 analog I/O and are designed to receive, amongst other things, position, temperature, and speed sensor signals. They are also capable of controlling variable speed drives or any other device equipped with a current or voltage input.
- Expert module for control of TeSys motor-starters, connected with RJ 45 cables to simplify wiring up the control section.
- Functional Safety modules that simplify wiring and can be configured in the SoMachine Basic software.

In addition, the TM3 expansion system is flexible due to the possibility of remotely locating some of the TM3 modules in the enclosure or another cabinet, up to 5 meters/16.404 ft. away, using a bus expansion system.

The Modicon TM3 expansion system is common to the whole range of Modicon M221, M241 and M251 logic controllers, meaning that the model of controller can be revised without changing expansion module.



- 1 Modicon M221/M221 Book logic controller
- 2 Modicon TM3 digital I/O modules
- 3 Modicon TM3 analog I/O modules (2)
- 4 Modicon TM3 expert module: control of TeSys motor-starters
- 5 Modicon TM3 functional safety modules
- 6 Modicon TM3 bus expansion module (transmitter and receiver)
- 7 TM3 bus expansion cable

(1) Depending on type of TM3 module used, please consult our website [www.schneider-electric.com](http://www.schneider-electric.com)

(2) Compatibility of expansion module offers: the majority of Modicon TM2 expansion modules can be used with M221 and M221 Book logic controllers. However, adding a Modicon TM2 expansion module in a configuration can increase expansion module execution times by a few milliseconds. The compatibility between Modicon TM2 expansion modules and each M221 or M221 Book logic controller is specified on page 28.

# Modicon M221 logic controllers

## Modicon M221 and M221 Book logic controllers

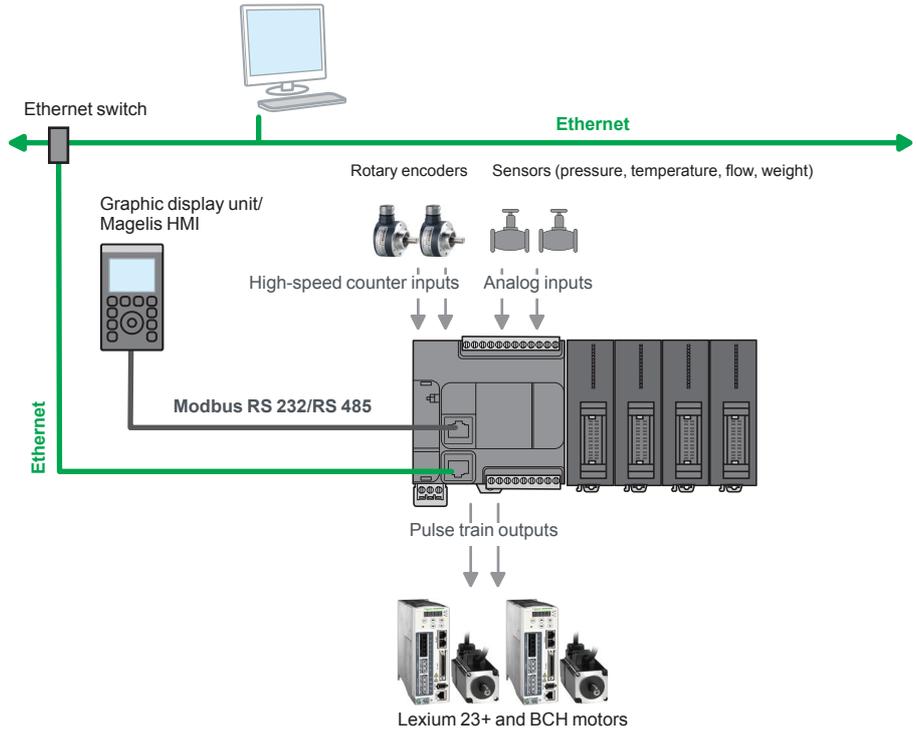
### Control architecture

#### Control architecture for standalone machines

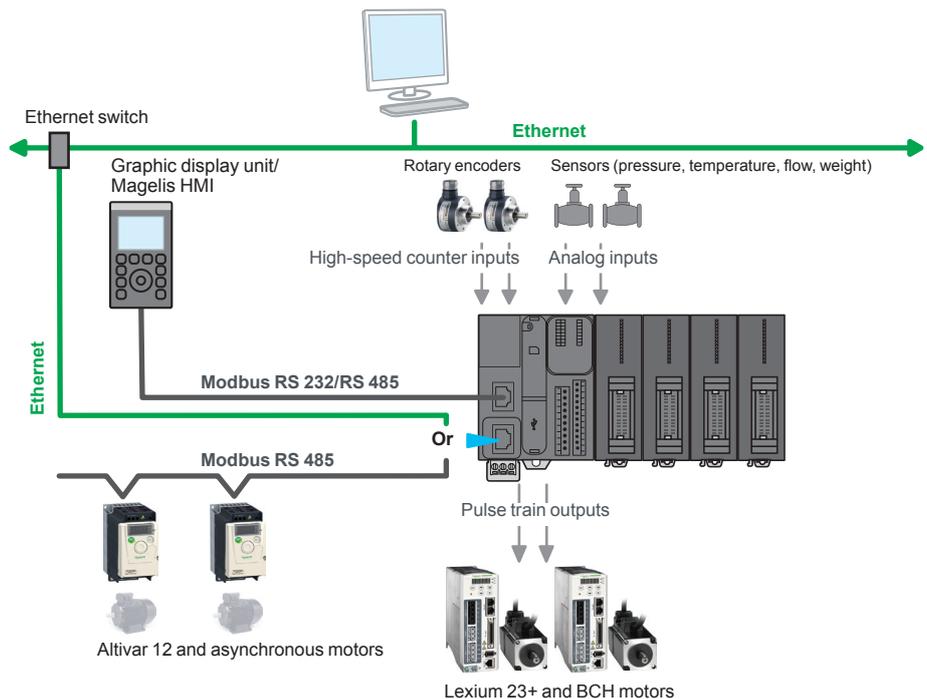
##### Typical applications: repetitive machines

- Packaging: recycling machines.
- Textile-clothing machines.
- Commercial equipment: automatic wash units, advertising hoardings, etc.
- Construction/service sector: access and entry control for automated systems.
- Other sectors: woodworking, agriculture, fish farming, incubators, swimming pools, etc.

##### ■ M221 (TM221C●●●●) controllers



##### ■ M221 Book (TM221M●●●) controllers



#### Embedded communication

##### Communication on Ethernet network

TM221CE●●● and TM221ME●●● controllers have an embedded RJ 45 Ethernet port (10/100 Mbps, MDI/MDIX) with Modbus TCP (Client/Server), Ethernet IP (adapter), UDP, TCP, SMS (▲) and email (▲) protocols.

- As well as the default address based on the MAC address, a controller IP address can be assigned via a DHCP server or via a BOOTP server.
- The Ethernet port also offers the uploading, updating and debugging functions of the application when the controller is supplied with power.
- The integrity of applications is maintained by cybersecurity functions.
- A firewall allows to lock each communication protocol.

Connection cables and accessories for Ethernet network (see page 22).

##### Serial links

- Each TM221C●●● controller has an embedded serial link that can be configured as RS 232 or RS 485. A 5 V/200 mA power supply is available on the RJ 45 connector, for using the **TMH2GDB** display unit, a Magelis **XBTN** or **XBTRT** HM, the Bluetooth® **TCSWAAC13FB** communication adapter.
- Each TM221M●●● (Book) controller has one or two embedded serial links.
- The SL1 serial link, found on each M221 Book controller, can be configured as RS 232 or RS 485. In addition, a 5 V/200 mA power supply is available on the RJ 45 connector which then supplies the **TMH2GDB** display unit, a Magelis **XBTN** or **XBTRT** HMI, the Bluetooth® **TCSWAAC13FB** communication adapter or other devices.
- The SL2 serial link, found on TM221M●●● controllers only, is configured as RS 485.

Serial links also provide the functionality for loading, updating and development when the controller is powered.

Embedded in both links the two main protocols used in the market

- Modbus ASCII/RTU Master or Slave
- Character string (ASCII)

Connection cables and accessories for serial link (see page 20).

##### Software programming with power off charging function

The programming port, equipped with a USB mini-B connector, is embedded in each M221 and M221 Book controller; it is dedicated to communication with a PC equipped with SoMachine Basic for programming, debugging, and maintenance. In addition, it offers the ability to upload an application program or update the firmware without the controller being powered by another source.

#### Characteristics of M221 and M221 Book logic controllers

##### Conformity

###### ■ Certifications

- CE, cULus Listing Mark, C-Tick, EAC, LR, ABS, DNV and GL (1)

###### ■ Standards

- IEC/EN 61131-2 (Edition 2 2007), UL 508 (UL 61010-2-201), ANSI/ISA 12.12.01-2007, CSA C22.2 No. 213, No. 142, E61131-2 and I ACS E10

##### Environment characteristics

- Ambient operating temperature: - 10...+ 55 °C (14...+ 131 °F).
- Storage temperature: - 25...+ 70°C (- 13...+ 158°F)
- Relative humidity: 10...95 % (non-condensing)
- Operating altitude: 0...2,000 m (0...6,561 ft)
- Storage altitude: 0...3,000 m (0...9,842 ft)
- Immunity to mechanical stress (vibrations):
  - For 1131: 5...8.4 Hz (amplitude 3.5 mm/0.138 in.); 8.4...150 Hz (acceleration 1 g)
  - For merchant marine: 5...13.2 Hz (amplitude 1.0 mm/0.039 in.); 13.2...100 Hz (acceleration 0.7 g)

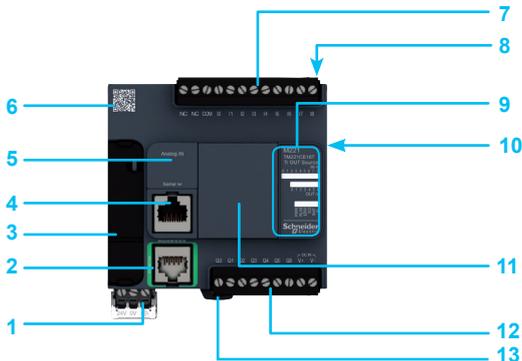
##### Supply characteristics

Two power supply types are available depending on M221 controller model: 24 V --- or 100-240 V ~

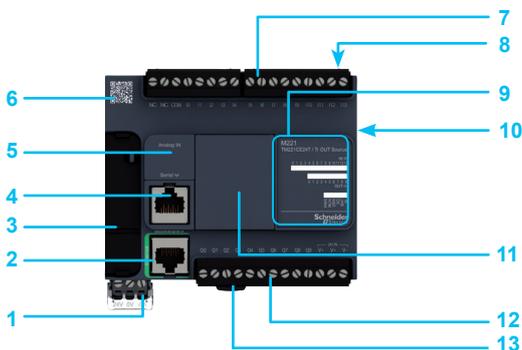
- Voltage limit (ripple included): 19.2...28.8 V ---/85...264 V ~
- Immunity to micro-cuts (class PS-2): 10 ms
- Max. consumption: 17.2 W

(1) LR, ABS, DNV and GL marine certifications: pending.

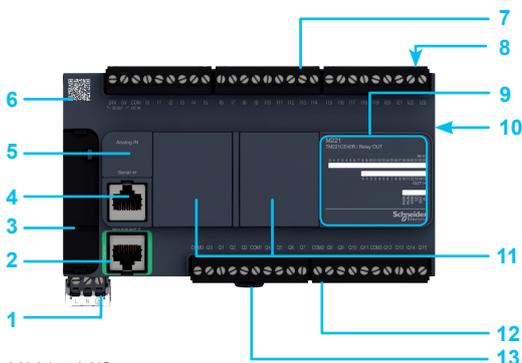
▲ Available: 4th quarter 2014.



M221: 16 I/O



M221: 24 I/O



M221: 40 I/O



TMH2GDB

### Description

#### M221 (TM221C●●●) logic controllers

- 1 Removable screw terminal block, 3 terminals for connecting the 24 V  $\bar{\text{c}}$  or the 100-240 V  $\sim$  power supply (depending on model)
- 2 On TM221CE●●● controllers: RJ 45 connector for Ethernet network, with exchange rate and activity LED.
- 3 Behind the removable cover:
  - USB mini-B connector for connecting a PC equipped with the SoMachine Basic software
  - Slot for the SD memory card
  - Run/Stop switch
- 4 Serial link port (RS 232 or RS 485): RJ 45 connector.
- 5 Behind a cover: dedicated removable connector for two analog inputs.
- 6 Controller technical documentation QR code.
- 7 Connection of 24 V  $\bar{\text{c}}$  logic inputs on removable screw terminal blocks (1).
- 8 On top of the controller: slot for backup battery.
- 9 LED display block showing:
  - the status of the controller and its components (battery, SD memory card)
  - the status of the serial link
  - the status of the I/O
- 10 On the side of the controller: TM3 bus connector for the link with a Modicon TM3 expansion module.
- 11 Slot(s) for I/O cartridge(s), communication cartridge or application cartridge(s): one on M221 controllers with 16 and 24 I/O, two on M221 controllers with 40 I/O.
- 12 Connection of relay/transistor logic outputs: on removable screw terminal blocks (1).
- 13 Clip for locking on  $\bar{\text{L}}$  symmetrical rail.

(1) Removable screw terminal blocks equipped with screw terminals, supplied with M221 logic controller.

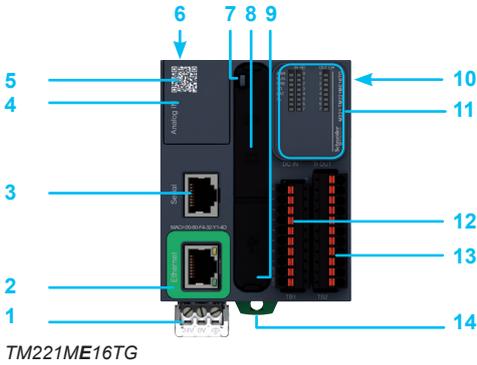
#### Graphic display unit TMH2GDB ▲

- 1 Control screen:
    - backlit STN graphic screen, two-tone (white/red), 240 x 160 pixels
    - graphic objects: bar charts, buttons, lights, graphic symbols
    - languages available: main international alphabets available in two sizes: 5 x 7 pixels and 11 x 15 pixels
  - 2 Ten command buttons, two of which can be customized with the option of identifying associated functions.
  - 3 Rotary navigation and control wheel.
- On the back of the display unit:
- 4 Mounting system consisting of: locking nut, seal and anti-rotation tee.
  - 5 RJ 45 connector for the cable linking the graphic display to the controller.

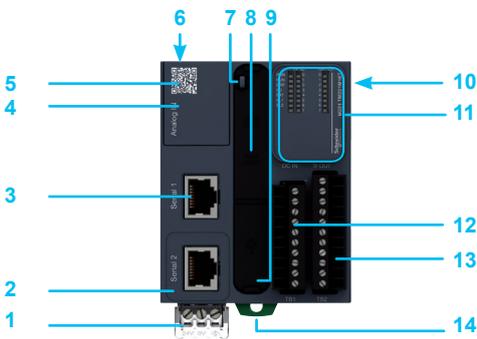
#### Characteristics of the graphic display unit

- The graphic display unit conforms to CE, UL and CSA standards.
- Ambient operating temperature: - 10...+ 55°C (+ 14...+ 131°F).
  - Degree of protection: IP 65.
  - Power supply: 5 V  $\bar{\text{c}}$  (200 mA) directly by the controller.
  - Power consumption: 1 W.
  - Dimensions (w x h x d): 80 x 126 x 19.2 mm/3.15 x 4.96 x 0.75 in.
  - Mounting: the display unit is mounted on a cabinet door in a hole  $\varnothing$  22 mm (0.866 in.), fixed onto it with a locking nut, in the same way as a pushbutton.

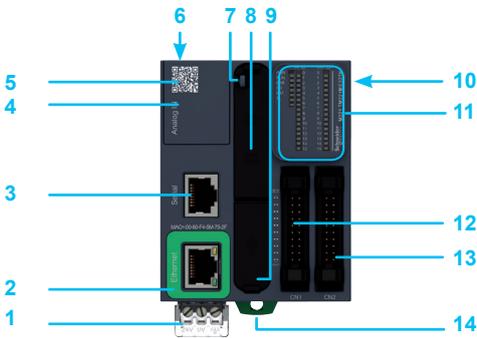
▲ Available: 4th quarter 2014.



TM221ME16TG



TM221M16T



TM221ME32TK



TMH2GDB

### Description

#### M221 Book logic controllers (TM221M●●●)

- 1 Removable screw terminal block, 3 terminals for connecting the 24 V  $\bar{\text{---}}$  power supply.
- 2 On TM221ME16●● and TM221ME32●● controllers: RJ 45 connector for Ethernet network, with exchange rate and activity LED.  
On TM221M16●● and TM221M32●● controllers: RJ 45 connector for SL2 serial link.
- 3 SL1 serial link port (RJ 45 connector).
- 4 Behind a cover: dedicated removable connector for two analog inputs.
- 5 Controller technical documentation QR code.
- 6 Backup battery slot.

Behind the removable cover: 7, 8 and 9

- 7 Slot for the SD memory card.
- 8 Run/Stop switch.
- 9 USB mini-B connector, for connecting a PC equipped with the SoMachine Basic software.
- 10 TM3 bus connector for linking to a Modicon TM3 expansion module.
- 11 LED display block showing:
  - the status of the controller and its components (battery, SD memory card)
  - the status of the serial link
  - the status of the I/O
- 12 Connection of 24 V  $\bar{\text{---}}$  logic inputs:
  - on 16-channel controllers: removable spring or screw terminal blocks (1)
  - on 32-channel controllers: HE10 connector
- 13 Connection of relay/transistor logic outputs:
  - on 16-channel controllers: removable spring or screw terminal blocks (1)
  - on 32-channel controllers: HE10 connector
- 14 Clip for locking on  $\bar{\text{---}}$  symmetrical rail.

(1) Removable terminal blocks equipped with screw or spring-type terminals depending on controller type. Terminal blocks supplied with M221 Book controller.

#### Graphic display unit TMH2GDB ▲

Description and characteristics: see page 14

▲ Available: 4th quarter 2014.



TM221C16R  
TM221C16T



TM221CE16R  
TM221CE16T



TM221C24R  
TM221C24T



TM221CE24R  
TM221CE24T



TM221C40R  
TM221C40T



TM221CE40R  
TM221CE40T



TMC2AI2



TMC2AQ2V



TMC2AQ2C



TMC2TI2



TMC2SL1



TMC2PACK01



TMC2HOIS01



TMC2CONV01

### References

#### Modicon M221 logic controllers (1)

| Number of logic I/O   | Logic inputs   | Logic outputs   | Analog inputs       | Integrated communication ports (2) |                     | Reference  | Weight kg/lb    |
|---|--|---|---------------------|------------------------------------|---------------------|------------|-----------------|
|   |  |   |                     | Ethernet (RJ 45)                   | Serial link (RJ 45) |            |                 |
| <b>■ 100-240 V ~ power supply</b>                             |  |   |                     |                                    |                     |            |                 |
| 16 inputs/outputs   | 9 sink/source<br>24 V $\overline{\text{---}}$ inputs, inc.<br>4 high-speed inputs  | 7 relay outputs   | 2 x 0...10 V inputs | –                                  | 1                   | TM221C16R  | 0.346/<br>0.763 |
|   |  |   |                     | 1                                  | 1                   | TM221CE16R | 0.346/<br>0.763 |
| 24 inputs/outputs   | 14 sink/source<br>24 V $\overline{\text{---}}$ inputs, inc.<br>4 high-speed inputs | 10 relay outputs  | 2 x 0...10 V inputs | –                                  | 1                   | TM221C24R  | 0.395/<br>0.871 |
|   |  |   |                     | 1                                  | 1                   | TM221CE24R | 0.395/<br>0.871 |
| 40 inputs/outputs   | 24 sink/source<br>24 V $\overline{\text{---}}$ inputs, inc.<br>4 high-speed inputs | 16 relay outputs  | 2 x 0...10 V inputs | –                                  | 1                   | TM221C40R  | 0.456/<br>1.005 |
|   |  |   |                     | 1                                  | 1                   | TM221CE40R | 0.456/<br>1.005 |
| <b>■ 24 V <math>\overline{\text{---}}</math> power supply</b> |  |   |                     |                                    |                     |            |                 |
| 16 inputs/outputs   | 9 sink/source<br>24 V $\overline{\text{---}}$ inputs, inc.<br>4 high-speed inputs  | 7 source transistor outputs, inc. 2 high-speed outputs  | 2 x 0...10 V inputs | –                                  | 1                   | TM221C16T  | 0.346/<br>0.763 |
|   |  |   |                     | 1                                  | 1                   | TM221CE16T | 0.346/<br>0.763 |
| 24 inputs/outputs   | 14 sink/source<br>4 V $\overline{\text{---}}$ inputs, inc.<br>4 high-speed inputs  | 10 source transistor outputs, inc. 2 high-speed outputs | 2 x 0...10 V inputs | –                                  | 1                   | TM221C24T  | 0.395/<br>0.871 |
|   |  |   |                     | 1                                  | 1                   | TM221CE24T | 0.395/<br>0.871 |
| 40 inputs/outputs   | 24 sink/source<br>24 V $\overline{\text{---}}$ inputs, inc.<br>4 high-speed inputs | 16 source transistor outputs, inc. 2 high-speed outputs | 2 x 0...10 V inputs | –                                  | 1                   | TM221C40T  | 0.456/<br>1.005 |
|   |  |   |                     | 1                                  | 1                   | TM221CE40T | 0.456/<br>1.005 |

#### Options for Modicon M221 logic controllers (3)

| Description                         | Function  | Reference       | Weight kg/lb    |                 |
|-------------------------------------|---|-----------------|-----------------|-----------------|
| I/O cartridges                      | 2 analog inputs (12-bit resolution) which can be configured as:<br>- 0...10 V voltage<br>- 0...20 mA/4...20 mA current<br>Connection via screw terminal block | TMC2AI2         | 0.025/<br>0.055 |                 |
|                                     | 2 analog outputs (12-bit resolution) 0...10 V voltage<br>Connection via screw terminal block  | TMC2AQ2V        | 0.025/<br>0.055 |                 |
|                                     | 2 analog outputs (12-bit resolution) 4...20 mA current<br>Connection via screw terminal block   | TMC2AQ2C        | 0.025/<br>0.055 |                 |
|                                     | 2 temperature inputs (12-bit resolution) type K, J, R, S, B, E, T, N, C, PT100, PT1000, NI100, NI1000<br>Connection via screw terminal block                  | TMC2TI2         | 0.025/<br>0.055 |                 |
| Communication cartridge             | 1 additional serial link on screw terminal block  | TMC2SL1         | 0.025/<br>0.055 |                 |
| Cartridges for specific application | Hoisting application  | 2 analog inputs | TMC2HOIS01      | 0.025/<br>0.055 |
|                                     | Packaging application   | 2 analog inputs | TMC2PACK01      | 0.025/<br>0.055 |
|                                     | Conveyor system application   | 1 serial link   | TMC2CONV01      | 0.025/<br>0.055 |

(1) M221 controllers are supplied with:  
- removable screw terminal blocks for connecting the I/O  
- a removable screw terminal block for connecting the power supply  
- a button cell backup battery (BR2032)  
- a cable for connecting the analog inputs

(2) Each M221 logic controller has an embedded USB mini-B programming port.

(3) One cartridge for controllers with 16 and 24 I/O. Two cartridges maximum for controllers with 40 I/O, only one of which can be a communication cartridge.



| References                              |  |   |                        |                                  |             |   |                       |              |                 |
|---|--|---|------------------------|----------------------------------|-------------|---|-----------------------|--------------|-----------------|
| Modicon M221 Book logic controllers (1) |  |   |                        |                                  |             |   |                       |              |                 |
| 24 V $\bar{\square}$ power supply       |  |   |                        |                                  |             |   |                       |              |                 |
| No. of logic I/O                        | Logic inputs   | Logic outputs   | Analog inputs          | Embedded communication ports (2) |             | Term. block for I/O conn. Interval (mm/in.) | Reference             | Weight kg/lb |                 |
|   |  |   |                        | Ethernet (RJ 45)                 | Serial link |   |                       |              |                 |
|   |  |   |                        | SL1 (RJ 45)                      | SL2 (RJ 45) |   |                       |              |                 |
| 16 inputs/<br>outputs                   | 8 sink/source<br>24 V $\bar{\square}$ inputs,<br>inc. 4<br>high-speed<br>inputs  | 8 relay outputs   | 2 x 0...10 V<br>inputs | –                                | 1           | 1   | screw<br>(3.81/0.15)  | TM221M16R    | 0.264/<br>0.582 |
|   |  |   |                        | –                                | 1           | 1   | spring<br>(3.81/0.15) | TM221M16RG   | 0.264/<br>0.582 |
|   |  |   |                        | 1                                | 1           | –   | screw<br>(3.81/0.15)  | TM221ME16R   | 0.264/<br>0.582 |
|   |  | 8 source<br>transistor<br>outputs, inc. 2<br>high-speed<br>outputs  | 2 x 0...10 V<br>inputs | –                                | 1           | 1   | screw<br>(3.81/0.15)  | TM221M16T    | 0.264/<br>0.582 |
|   |  |   |                        | –                                | 1           | 1   | spring<br>(3.81/0.15) | TM221M16TG   | 0.264/<br>0.582 |
|   |  |   |                        | 1                                | 1           | –   | screw<br>(3.81/0.15)  | TM221ME16T   | 0.264/<br>0.582 |
| 32 inputs/<br>outputs                   | 16 sink/source<br>24 V $\bar{\square}$ inputs,<br>inc. 4<br>high-speed<br>inputs | 16 source<br>transistor<br>outputs, inc. 2<br>high-speed<br>outputs | 2 x 0...10 V<br>inputs | –                                | 1           | 1   | HE 10<br>connector    | TM221M32TK   | 0.270/<br>0.595 |
|   |  |   |                        | 1                                | 1           | –   | HE 10<br>connector    | TM221ME32TK  | 0.270/<br>0.595 |

- (1) M221 Book controllers are supplied with:
- removable terminal blocks (screw or spring-type depending on controller model) for connecting the I/O
  - a removable screw terminal block for connecting the power supply
  - a button cell backup battery (BR2032)
  - a cable for connecting the analog inputs

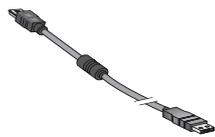
(2) Each M221 Book logic controller has an embedded USB mini-B programming port.



TMH2GDB



TMASD1



TCSXCNAMUM3P

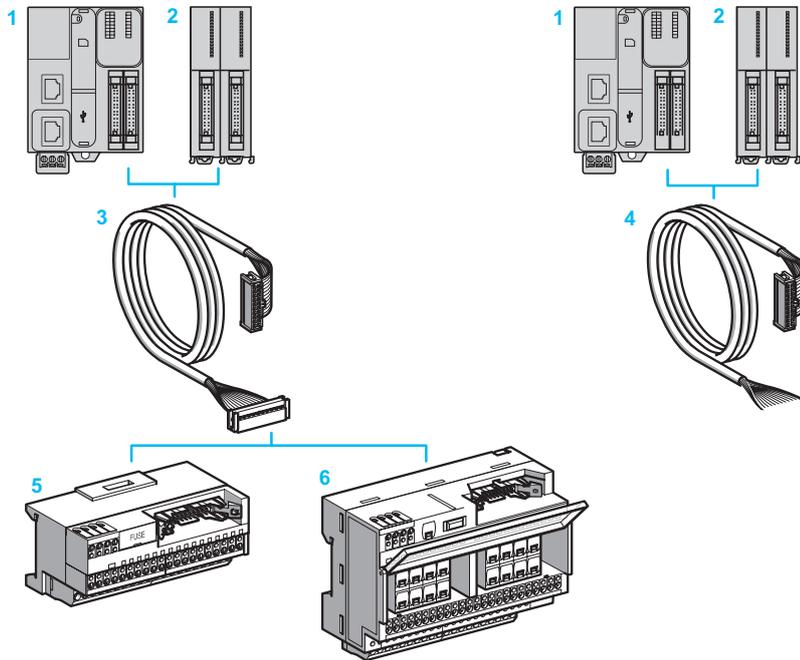
| References   |   |   |                     |                 |
|--|---|---|---------------------|-----------------|
| Common options for Modicon M221 and M221 Book logic controllers                                |   |   |                     |                 |
| Description  | Function  | Reference   | Weight              | kg/<br>lb       |
| Graphic display unit   | Display and modification of data  | TMH2GDB ▲   | –                   | –               |
| SD memory card   | Application backup and program transfer capacity: 256 MB  | TMASD1  | 0.004/<br>0.009     |                 |
| Separate parts for Modicon M221 and M221 Book logic controllers                                |   |   |                     |                 |
| Description  | Details   | Reference   | Weight              | kg/<br>lb       |
| Mounting kit<br>Sold in lots of 10   | For plate or panel mounting of M221 and M221 Book controllers   | TMAM2   | 0.065/<br>0.143     |                 |
| Replacement parts  |   |   |                     |                 |
| Description  | Details   | Unit reference  | Weight              | kg/<br>lb       |
| Set of terminal blocks for connecting the power supply on M221 and M221 Book logic controllers | 8 removable screw terminal blocks   | TMAT2PSET   | 0.127/<br>0.280     |                 |
| Set of terminal blocks for connecting the I/O on M221 controllers                              | Removable screw terminal connectors: 8 different connectors for equipping a TM221C●●●● logic controller (8 x I/O)   | TMAT2CSET   | 0.127/<br>0.280     |                 |
| Set of terminal blocks for connecting the I/O on M221 Book controllers                         | 4 x 10-way and 4 x 11-way removable terminal blocks with screw terminals  | TMAT2MSET   | 0.127/<br>0.280     |                 |
|  | 4 x 10-way and 4 x 11-way removable terminal blocks with spring terminals   | TMAT2MSETG  | 0.127/<br>0.280     |                 |
| Backup battery   | The battery supplied with each controller is not available as a separate element Schneider reference. If necessary spare parts, use only a Panasonic BR2032 battery type. |   |                     |                 |
| Programming software   |   |   |                     |                 |
| Description  | For use with  | Reference   |                     |                 |
| SoMachine Basic  | Modicon M221 and M221 Book logic controllers  | Please consult our website <a href="http://www.schneider-electric.com">www.schneider-electric.com</a> |                     |                 |
| Expansion modules  |   |   |                     |                 |
| Description  | For use with  | Reference   |                     |                 |
| Modicon TM3 expansion modules  | Modicon M221 and M221 Book logic controllers  | Please consult our website <a href="http://www.schneider-electric.com">www.schneider-electric.com</a> |                     |                 |
| Cordsets   |   |   |                     |                 |
| Description  | For use   | Length  | Reference           | Weight          |
| Programming cables   | From the PC USB port to the USB mini-B port on M221 and M221 Book controllers   | 3/<br>0.98  | TCSXCNAMUM3P<br>(1) | 0.065/<br>0.143 |
|  |   | 1.8/<br>5.90  | BMXXCAUSBH018       | 0.065/<br>0.143 |
| Cable for connecting the analog inputs embedded in M221 and M221 Book controllers              | Equipped with 1 dedicated removable connector at one end and bare wires at the other end  | 1/<br>3.28  | TMACBL1             | 0.024/<br>0.053 |

(1) Unshielded cable without grounding. To be used only for temporary connections. For permanent connections, use the reference BMXXCAUSBH018 programming cable.

▲ Available: 4th quarter 2014.

#### Telefast pre-wired system with Modicon ABE 7

For 32-channel Modicon M221 Book logic controller and Modicon TM3 digital I/O expansion modules



#### Possible combinations:

- (1 or 2) + 3 + (5 or 6)
- (1 or 2) + 4

- 1 32-channel Modicon M221 Book logic controllers (TM221M32TK, TM221ME32TK), equipped with HE 10 connectors.
- 2 Digital I/O modules (TM3D●●●K) with 16 or 32 I/O, equipped with HE 10 connectors.
- 3 ABFT20E●●● cordsets with one HE 10 connector at each end.
- 4 TWDFCW●●● cordsets with an HE 10 connector at one end and flying leads at the other end for direct connections to sensors, preactuators and terminal blocks.
- 5 16-channel sub-base for input expansion modules.
- 6 16-channel sub-base for output expansion modules.

#### Combinations of Modicon ABE7 sub-bases with M221 Book controllers and TM3 expansion modules

|                      |                   | Modicon M221 Book logic controllers                      | Modicon TM3 I/O expansion modules |                              |                        |
|----------------------|-------------------|--|-----------------------------------|------------------------------|------------------------|
|                      |                   |  | Digital inputs                    | Source outputs               | Sink outputs           |
|                      |                   | TM221M32TK<br>TM221ME32TK                                | TM3DI16K<br>TM3DI32K              | TM3DQ16TK<br>TM3DQ32TK       | TM3DQ16UK<br>TM3DQ32UK |
| 16-channel sub-bases | Miniature passive | ABE7E16EPN20 (1)<br>ABE7E16SPN20 (2)<br>ABE7E16SPN22 (2) | ABE7E16EPN20                      | ABE7E16SPN20<br>ABE7E16SPN22 | Use TWDFCW●●● cordsets |
|                      | 2 A relay         | ABE7E16SRM20 (2)   | –                                 | ABE7E16SRM20                 | Use TWDFCW●●● cordsets |

(1) Compatible with inputs only.  
(2) Compatible with outputs only.

compatible

#### References

| Sub-bases                   |   | Compatibility                | LED on each chnnl. | Fuse                            | Reference    | Weight kg/lb    |                 |
|-----------------------------|---|------------------------------|--------------------|---------------------------------|--------------|-----------------|-----------------|
| Number and type of channels |   |                              |                    |                                 |              |                 |                 |
| 16 inputs                   | Sink: 24 V $\overline{\text{---}}$                                | TM221M32TK/ME32TK, TM3DI●●K  | No                 | No                              | ABE7E16EPN20 | 0.430/<br>0.948 |                 |
| 16 outputs                  | Source: 24 V $\overline{\text{---}}$                              | TM221M32TK/ME32TK, TM3DQ●●TK | No                 | No                              | ABE7E16SPN20 | 0.450/<br>0.992 |                 |
|                             |   |                              | Yes                | Yes                             | ABE7E16SPN22 | 0.450/<br>0.992 |                 |
|                             | Relay: 24 V $\overline{\text{---}}$ / 250 V $\sim$ , 2 A          | TM221M32TK/ME32TK, TM3DQ●●TK | No                 | No                              | ABE7E16SRM20 | 0.430/<br>0.948 |                 |
| Cordsets                    |   |                              |                    |                                 |              |                 |                 |
| Description                 | Compatibility   | Cable connection             |                    | Gauge/CSA                       | Length       | Reference       | Weight          |
|                             |   | M221 and TM3                 | Telefast end       | mm <sup>2</sup>                 | m/<br>ft     |                 | kg/<br>lb       |
| Cordsets for digital I/O    | TM221M32TK, TM221ME32TK, TM3DI16K, TM3DI32K, TM3DQ16TK, TM3DQ32TK | 20-way                       | 20-way HE 10       | AWG 28<br>0.08 mm <sup>2</sup>  | 0.5/<br>1.64 | ABFT20E050      | 0.060/<br>0.132 |
|                             |   |                              |                    |                                 | 1/<br>3.28   | ABFT20E100      | 0.080/<br>0.176 |
|                             |   |                              |                    |                                 | 2/<br>6.56   | ABFT20E200      | 0.140/<br>0.309 |
|                             |   | 20-way                       | Flying leads       | AWG 22<br>0.035 mm <sup>2</sup> | 3/<br>9.84   | TWDFCW30K       | 0.405/<br>0.893 |
|                             |   |                              |                    |                                 | 5/<br>16.40  | TWDFCW50K       | 0.670/<br>1.477 |



ABE7E16EPN20



ABE7E16SRM20

#### Presentation

RS 232/RS 485 serial links offer a simple solution to the communication needs of compact machines.

Modbus and ASCII standard communication protocols are used to connect numerous equipment items such as: HMIs, printers, energy meters, variable speed drives, motor starters, remote I/O (RIO), etc.

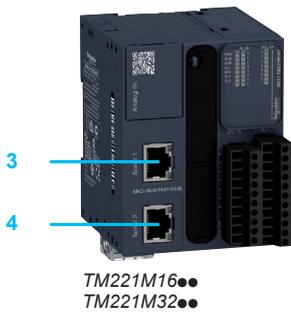
#### Description

Modicon M221 logic controllers with 16, 24 or 40 I/O have the following on the front panel:

- 1 A serial link port with an RJ45 connector delivering a voltage of 5 V (200 mA) to supply an HMI or Bluetooth® adaptor with power.
- 2 A slot for a 2nd serial link port (with connection on screw terminals) by inserting the **TMC2SL1** communication cartridge or the **TMC2CONV01** application cartridge (1).

Modicon M221 Book logic controllers with 16 or 32 I/O have the following on the front panel:

- 3 A serial link port with an RJ45 connector delivering a voltage of 5 V (200 mA) to supply an HMI or Bluetooth® adaptor with power.
- 4 A 2nd serial port also equipped with an RJ45 connector for **TM221M16●●** and **TM221M32●●** controllers (controllers without embedded Ethernet).

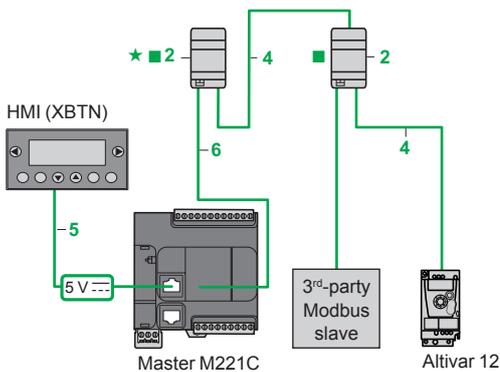


| Controller Type | Embedded Ports  |                                    | Optional Port<br>(1 max. per controller) |
|-----------------|---|------------------------------------|--|
|                 | "Serial" or "Serial 1" port,<br>RJ45 connector  | "Serial 2" port,<br>RJ45 connector |  |
| TM221C●●●●      | RS 232/RS 485 with 5 V (200 mA) power supply for HMI or Bluetooth communication adaptor (items 1/3) | –                                  | RS 232/RS 485 (item 2)                   |
| TM221M●●●●      |   | RS 485 (item 4)                    | –  |
| TM221ME●●●●     |   | –                                  | –  |

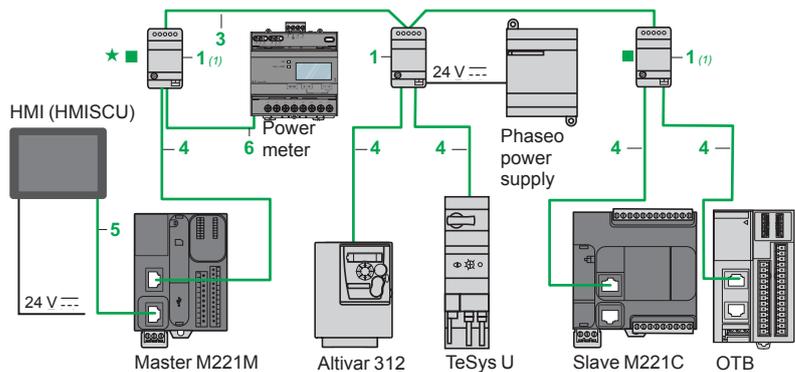
(1) TM221C40●●●● controllers have 2 slots for a cartridge; only one cartridge, TMC2SL1 or TMC2CONV01, can be used per controller. The other slot remains available for an analog I/O cartridge or an application cartridge.

#### Modbus serial link wiring system

##### Non-isolated bus



##### Isolated bus (recommended for bus > 10 m/32.808 ft)



- Total length of cables between M221 and ATV 12: ≤ 30 m (98.425 ft)

- Length of cable 4: ≤ 10 m (32.808 ft)

★ Line polarization active. ■ Line termination

- Total length of cables between isolation boxes 1: ≤ 1000 m (3280.840 ft)

- Length of drop cables 4 or 5: ≤ 10 m (32.808 ft)

★ Line polarization active. ■ Line termination

(1) Box powered by the logic controller.

## References

| Tap-off and adaptor components for RS 485 serial link   |  |   |                    |                 |                     |                   |
|---|--|---|--------------------|-----------------|---------------------|-------------------|
| Designation   | Description  | Item  | Length<br>m/<br>ft | Unit reference  | Weight<br>kg/<br>lb |                   |
| <br>TWDXCAISO        | <b>T-junction and isolation box</b><br>Screw terminals for trunk cable<br>2 x RJ45 for tap-off | <input type="checkbox"/> Isolation of the RS 485 link (1)<br><input type="checkbox"/> Line termination (RC 120 Ω, 1nF)<br><input type="checkbox"/> Line pre-polarization (2 R 620 Ω)<br><input type="checkbox"/> 24 V $\overline{\text{---}}$ power supply (screw terminals) or 5 V $\overline{\text{---}}$ power supply (via RJ45)<br><input type="checkbox"/> Mounting on 35 mm (1.378 in.) $\perp$ | 1                  | –               | TWDXCAISO           | 0.100/<br>0.220   |
| <br>TWDXCAT3RJ       | <b>T-junction box</b><br>1 x RJ45 for trunk cable<br>2 x RJ45 for tap-off                      | <input type="checkbox"/> Line termination (RC 120 Ω, 1nF)<br><input type="checkbox"/> Line pre-polarization (2 R 620 Ω)<br><input type="checkbox"/> Mounting on 35 mm (1.378 in.) $\perp$   | 2                  | –               | TWDXCAT3RJ          | 0.080/<br>0.176   |
| <br>LU9GC3          | <b>Modbus splitter box</b><br>Screw terminals for trunk cable<br>10 x RJ45 for tap-off         | <input type="checkbox"/> Mounting on 35 mm (1.378 in.) $\perp$ , on plate or panel  | –                  | –               | LU9GC3              | 0.500/<br>1.102   |
| <br>TSXSCA50       | <b>T-junctions</b><br>2 x RJ45 for trunk cable   | 1 integrated cable with RJ45 connector for tap-off dedicated to Altivar variable speed drive  | –                  | 0.3/<br>0.98    | VW3A8306TF03        | –                 |
|   |  |   |                    | 1/<br>3.28      | VW3A8306TF10        | –                 |
| <br>XGSZ24         | <b>Passive T-junction box</b>  | <input type="checkbox"/> 1-channel line extension and tap-off on screw terminals<br><input type="checkbox"/> Line termination   | –                  | –               | TSXSCA50            | 0.520/<br>1.146   |
|   | <b>RS 232C/RS 485 line converter</b>   | <input type="checkbox"/> Max. data rate 19.2 Kbps, No modem signals<br><input type="checkbox"/> 24 V $\overline{\text{---}}$ /20 mA power supply<br><input type="checkbox"/> Mounting on 35 mm (1.378 in.) $\perp$  | –                  | –               | XGSZ24              | 0.100/<br>0.220   |
| Cables and cordsets for RS 232 serial link  |  |   |                    |                 |                     |                   |
| <br>TSXCSA100      | <b>RS 485 double shielded twisted pair trunk cables</b>  | Modbus serial link, supplied without connector  | 3                  | 100/<br>328.06  | TSXCSA100           | 5.680/<br>12.522  |
|   |  |   |                    | 200/<br>656.17  | TSXCSA200           | 10.920/<br>24.074 |
|   |  |   |                    | 500/<br>1640.42 | TSXCSA500           | 30.000/<br>66.139 |
| <br>VW3A8306R03    | <b>Modbus RS 485 cordsets</b>  | 2 x RJ45 connectors   | 4                  | 0.3/<br>0.98    | VW3A8306R03         | 0.030/<br>0.066   |
|   |  |   |                    | 1/<br>3.28      | VW3A8306R10         | 0.050/<br>0.110   |
|   |  |   |                    | 3/<br>9.84      | VW3A8306R30         | 0.150/<br>0.331   |
| <br>TWDXCAFJ010    |  | 1 x RJ45 connector and 1 end with flying leads  | 6                  | 1/<br>3.28      | TWDXCAFJ010         | 0.060/<br>0.132   |
|   |  |   |                    | 3/<br>9.84      | VW3A8306D30         | 0.150/<br>0.331   |
| <br>XBTZ9980       | <b>Controller to Magelis HMI cordsets</b>  | 2 x RJ45 connectors<br>Compatible with:   | 5                  | 2.5/<br>8.20    | XBTZ9980            | 0.230/<br>0.507   |
|   |  | <input type="checkbox"/> Com Port 1 on XBTN200/N400/R400/RT500 (2)<br><input type="checkbox"/> Com Port 1 on XBTRT511/HMISTO/STU/SCU<br><input type="checkbox"/> Com Port 2 on XBTGT2●●0...7●●0 and HMIGTO  | 5                  | 10/<br>32.81    | XBTZ9982            | –                 |
|   |  | 1 x RJ45 connector and 1 x 25-way SUB-D connector<br>Compatible with:   | –                  | 2.5/<br>8.20    | XBTZ938             | 0.210/<br>0.463   |
|   |  | <input type="checkbox"/> Com Port 1 on XBTN410/N410 and XBTR410/R411  |                    |                 |                     |                   |
|   |  | 1 x RJ45 connector and 1 x 9-way SUB-D connector<br>Compatible with:  | –                  | 2.5/<br>8.20    | XBTZ9008            | –                 |
|   |  | <input type="checkbox"/> Com Port 1 on XBTGT2●●0...7●●0   |                    |                 |                     |                   |
| <br>VW3A8306D30    | <b>TMC2SL1 cartridge to Magelis HMI cordsets</b>   | 1 x RJ45 connector and stripped wires<br>Compatible with:   | –                  | 3/<br>9.84      | VW3A8306D30         | 0.150/<br>0.331   |
|   |  | <input type="checkbox"/> Com Port 1 on XBTRT511/HMISTO/STU/SCU<br><input type="checkbox"/> Com Port 2 on XBTGT2●●0...7●●0 and HMIGTO  |                    |                 |                     |                   |
| <br>VW3A8306RC     | <b>Line end adaptor</b><br>Sold in packs of 2  | For RJ45 connector<br>R = 120 Ω, C = 1 nF   | –                  | –               | VW3A8306RC          | 0.200/<br>0.441   |
| Cordsets for RS 232 serial link   |  |   |                    |                 |                     |                   |
| <br>TCSCMCN3M4F3C2 | <b>Cordset for DTE terminal (printer) (3)</b>  | Serial link for Data Terminal Equipment (DTE)<br>1 x RJ45 connector and 1 x 9-way female SUB-D connector  |                    | 3/<br>9.84      | TCSCMCN3M4F3C2      | 0.150/<br>0.331   |
| <br>TCSCMCN3M4M3S2 | <b>Cordset for DCE terminal (modem, converter)</b>   | Serial link for point to point device (DCE)<br>1 x RJ45 connector and 1 x 9-way male SUB-D connector  |                    | 3/<br>9.84      | TCSCMCN3M4M3S2      | 0.150/<br>0.331   |

(1) Line isolation recommended for line distances > 10 m/32.808 ft.

(2) Can only be connected to the controller SL or SL1 ports in order to supply the Magelis terminal with power.

(3) If the terminal is equipped with a 25-way SUB-D connector, you will also need to order the TSXCTC07 25-way female/9-way male SUB-D adaptor.

# Modicon M221 logic controllers

## Ethernet Modbus/TCP network

For Modicon M221, M241 and M251 logic controllers and TM4ES4 Ethernet switch module

### Presentation

The embedded Ethernet communication ports in each Modicon M221, M241 and M251 logic controller and in the Modicon TM4ES4 communication module optimise integration in factory network architectures.

Modicon M221, M241 and M251 controllers can easily be integrated in typical architectures:

- **machine to devices** (variable speed drives, remote I/O modules, operator dialogue terminals) with the I/O Scanner function
- **machine to machine** with the NGVL function
- **machine to supervision** with the Modbus Client/Server function

Ethernet also brings transparency to the factory, in particular - thanks to the firewall functions - making it possible from any point on the network to safely:

- program, monitor a controller or download an application
- access device parameters (variable speed drives for example)

A simple web browser can be used to access machines anytime anywhere, using a tablet or smartphone, for example, using the web servers embedded in Modicon M241 and M251 controllers.

Safety can be enhanced by the use of VPN modems (see our partner programme).

### The Modbus TCP/IP protocol

Modbus has been the industry communication standard since 1979. During the internet revolution, Modbus was combined with Ethernet Modbus/TCP to form Modbus/TCP, a completely open Ethernet protocol. The development of a connection to Modbus/TCP does not require any proprietary component, nor purchase of a licence.

This protocol can easily be combined with any product supporting a standard TCP/IP communication stack.

The specifications can be downloaded free of charge from the following address: [www.modbus.org](http://www.modbus.org).

#### Modbus/TCP, simple and open

- The Modbus application layer is simple and universally familiar with its 9 million installed connections.
- Thousands of manufacturers have already implemented this protocol. Many have already developed a Modbus/TCP connection and numerous products are presently available.
- The simplicity of Modbus/TCP enables any fieldbus device, such as an I/O module, to communicate on Ethernet without the need for a powerful microprocessor or a lot of internal memory.

#### Modbus/TCP, high performance

Thanks to the simplicity of its protocol and the fast speed of 100 Mbps, the performance of Modbus/TCP is excellent. This type of network can therefore be used in realtime applications such as I/O digitisation.

#### Modbus/TCP, a standard

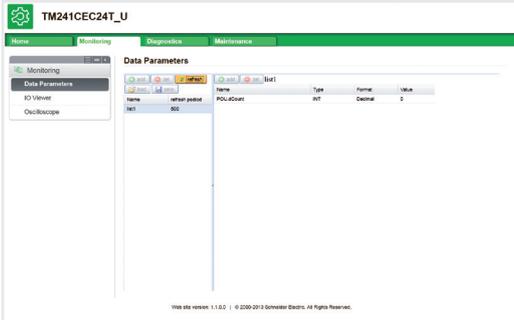
- The application protocol is identical on Modbus serial link and Modbus/TCP: messages can be routed from one network to the other without converting the protocol.
- Since Modbus operates on the TCP higher layer, users benefit from IP routing, thus enabling devices located anywhere in the world to communicate without worrying about the distance between them.

Modbus and Modbus/TCP are recognised as a fieldbus by the international standard IEC/EN 61158. They also comply with the "national Chinese standard" managed by ITEI.

# Modicon M221 logic controllers

## Ethernet Modbus/TCP network

For Modicon M221, M241 and M251 logic controllers and TM4ES4 Ethernet switch module



Preconfigured Web server



Viewer Web server

### Web servers

#### Preconfigured Web server

Using a simple Internet browser available on PC, smartphone or tablet, this server authorizes the following “ready-to-use” functions:

- With no prior programming
  - Display of the I/O states
  - Controller diagnostics, and of its expansion and communication modules
  - Communication port diagnostics
  - I/O Scanner function diagnostics
  - Maintenance and configuration functions (Ethernet IP, firewall, etc.)
- After configuration
  - Viewing data values
  - Viewing the evolution of those data values over time (oscilloscope function)

#### Viewer Web server

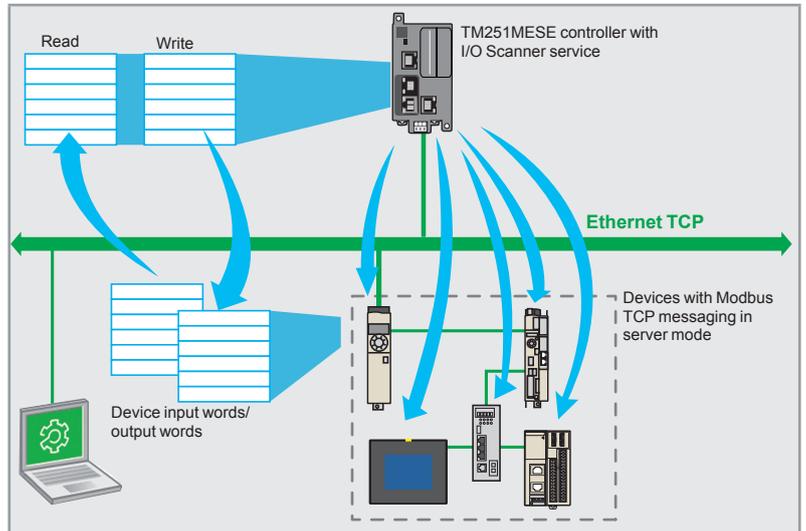
The SoMachine programming software is used to create customised pages for viewing and monitoring devices. These pages can also be accessed on any mobile device such as a tablet or smartphone with any operating system (iOS, Android, Windows).

### Description of Ethernet services

#### Network Global Variable List (NGVL)

The NGVL protocol allows a controller to share data with other controllers on a local Ethernet network (LAN) or subscribe to data published by other controllers which support the NGVL protocol and thus allowing, for example, synchronisation between control platforms.

#### I/O Scanner



The Modbus TCP I/O Scanner service is used to manage the exchange of remote I/O states on the Ethernet network after a simple configuration operation, with no need for special programming.

I/O Scanner is performed transparently by means of read/write requests in accordance with the Modbus client/server protocol on the TCP profile.

This principle of Scanner via a standard protocol enables a device with the I/O Scanner service to communicate with any device supporting Modbus TCP messaging in server mode (slave Modbus TCP). The M251MESE I/O Scanner system supports up to 64 devices (one Modbus request per device).

# Modicon M221 logic controllers

## Ethernet Modbus/TCP network

For Modicon M221, M241 and M251 logic controllers and TM4ES4 Ethernet switch module

### Description of Ethernet services *(continued)*

#### Slave Modbus TCP

This function can be used to create a dedicated I/O table in the controller, which can be accessed via the Modbus TCP protocol and by a controller with the Modbus TCP I/O Scanner function.

#### Fast Device Replacement (FDR)

This service uses standard address management technologies (BOOTP, DHCP) and the TFTP (Trivial File Transfer Protocol) file management service, in order to simplify maintenance of Ethernet products.

The FDR service is used to replace a device with a new device; the faulty device is detected, reconfigured and automatically rebooted by the system.

#### Access to files via FTP (File Transfer Protocol)

This service provides access to the controller files from, for example, a PC (FTP client) and is used to exchange files such as application programs, data, etc.

This service can be accessed even if the controller has no application program in its memory.

#### Dynamic Host Configuration Protocol (DHCP)

This protocol can be used to assign an address to a controller (client DHCP/BOOTP) automatically. This address can be:

- Fixed and determined either in the SoMachine software or included in a post-configuration file
- Assigned by a controller with the DHCP server or BOOTP server function (such as the TM251MESE controller).

#### SNMP (Simple Network Management Protocol)

From a network management station, the SNMP protocol is used to monitor and control the Ethernet architecture components, meaning problems are diagnosed quickly.

The SNMP protocol is used to access configuration and management objects that are contained in the device MIBs (Management Information Bases).

Modicon M241 and M251 controllers support the "MIB 2 Standard" SNMP network management interface. This interface accesses a first level of network management; it enables the manager to identify the devices making up the architecture and retrieve general information about configuration and operation of the Ethernet Modbus/TCP interfaces.

#### IP address filter (Whitelisting)

IP addresses that are authorised to access the controller can be loaded in the controller from either an SD card or an FTP client.

#### Locking communication protocols

Not only SoMachine, NetManage (1), SNMP communication protocols but also Modbus, WEB and FTP servers can be locked individually in the SoMachine software.

(1) The NetManage function can automatically detect which controllers are present on the network. It also offers the option of straightforward connection to any controller present on the network in order to identify it physically by means of a visual or audible message and modify its parameters or manage the resident application.

### Transparent Ready class and Functions

|  | Logic controllers                           |                                  |            |           |
|--|---|----------------------------------|------------|-----------|
|  | TM221ME●●●<br>TM221CE●●●                    | TM241CE●●●<br>TM241C●●● + TM4ES4 | TM251MESSC | TM251MESE |
| <b>Transparent Ready class</b>         | A10   | B20                              |            |           |
| <b>Internet protocol version</b>       | IP V4                                       |                                  |            |           |
| <b>Ethernet services</b>               |   |                                  |            |           |
| Programming, downloading, monitoring   |   |                                  |            |           |
| Firmware update                        | –   |                                  |            |           |
| Client and server Modbus TCP           |   |                                  |            |           |
| Slave Modbus TCP                       |   |                                  |            |           |
| Ethernet IP (adapter)                  | –   |                                  |            |           |
| Data exchange: NVGL and IEC VAR ACCESS | –   |                                  |            |           |
| WEB server                             | –   |                                  |            |           |
| MIB2 SNMP network management           | –   |                                  |            |           |
| Modbus TCP I/O Scanner                 | –   | –                                | –          |           |
| FTP file transfer                      | –   |                                  |            |           |
| Client DHCP dynamic configuration      |   |                                  |            |           |
| Server DHCP dynamic configuration      | –   | –                                | –          |           |
| FDR faulty device replacement          | –   | –                                | –          |           |
| SMS, emails                            | Availability : 4 <sup>th</sup> quarter 2014 | –                                | –          | –         |
| <b>Safety functions</b>                |   |                                  |            |           |
| IP address filter (Whitelisting)       | –   |                                  |            |           |
| Locking communication protocols        |   |                                  |            |           |
| Locking IP address routing             | –   | –                                | –          |           |

function created

### Ethernet ports on logic controllers and the communication module



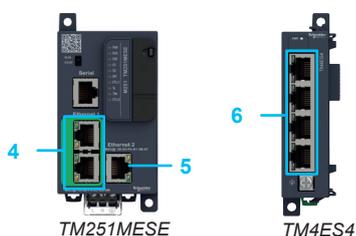
#### M221 logic controllers

- 1 On **TM221ME●●●** controllers: RJ 45 connector for Ethernet network, with exchange rate and activity LED.
- 2 On **TM221CE●●●** controllers: RJ 45 connector for Ethernet network, with exchange rate and activity LED.



#### M241 logic controllers

- 3 On **TM241CE●●●** controllers: RJ 45 connector for Ethernet network, with exchange rate and activity LED.



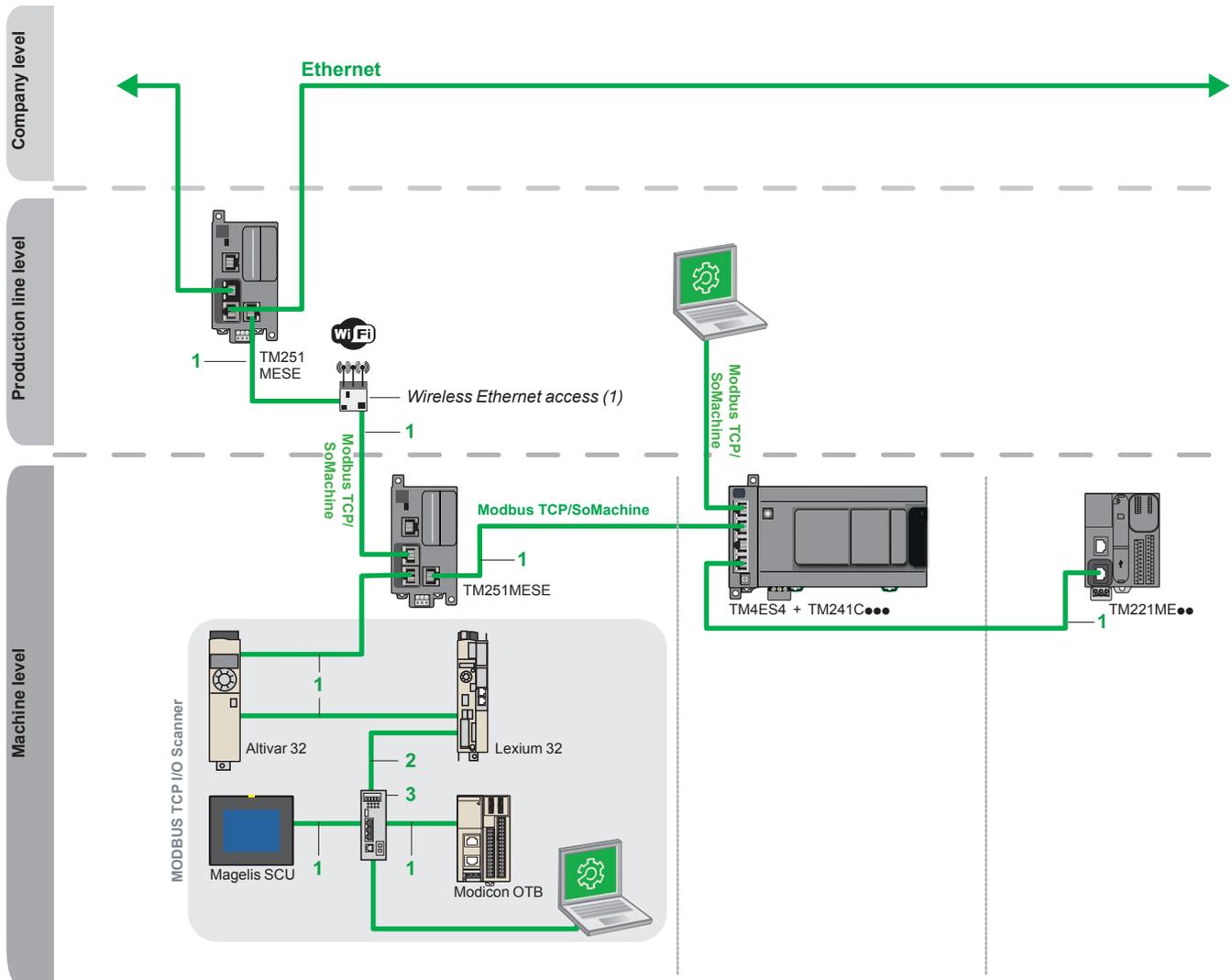
#### M251 logic controllers

- 4 On **TM251MESE** and **TM251MESC** controllers: 2 connectors connected by an RJ 45 internal switch for “Machine or Factory” Ethernet network, with exchange rate and activity LED.
- 5 On **TM251MESE** controller: RJ 45 connector for “fieldbus” Ethernet 2 network, with exchange rate and activity LED. The Ethernet 2 network can be used with the Modbus TCP I/O Scanner function.

#### TM4ES4 Ethernet switch communication module

- 6 4 RJ 45 connectors for Ethernet 2 network, with exchange rate and activity LED.

### Communication architecture on Ethernet network



**NB:** The ports on M251 controllers and the TM4ES4 communication module cannot be used to create redundant architectures.

(1) Wireless Ethernet access, see our partner programme.

Items 1, 2 and 3: see references on next page.

### Shielded copper connection cables

ConneXium shielded connection cables are available in two versions to meet the requirements of the various current standards and approvals:

■ **EIA/TIA 568 shielded twisted pair cables for CE market**

These cables conform to:

- EIA/TIA-568 standard, category CAT 5E
- IEC 11801/EN 50173-1 standard, class D

Their fire resistance conforms to:

- NF C32-070 standard, class C2
- IEC 322/1 standards
- Low Smoke Zero Halogen (LSZH)

■ **EIA/TIA 568 shielded twisted pair cables for UL market**

These cables are:

- CEC type FT-1
- NEC type CM

A new range of **ConneXium** fully shielded preassembled cables has been specially designed for use in harsh industrial environments. These cables combine a category 5E shielded cable and RJ 45 connectors reinforced with a metal profile.

# Modicon M221 logic controllers

Ethernet Modbus/TCP network

For Modicon M221, M241 and M251 logic controllers and TM4ES4 Ethernet switch module

## References

### EIA/TIA 568 shielded pair cables for C€ market

| Description                                     | End fittings   | Item | Type       | Length m/ft. | Reference      | Weight kg/lb |
|---|--|------|------------|--------------|----------------|--------------|
| Straight-through copper cables<br>C€ compatible | 2 RJ 45 connectors<br>For connection to terminal devices (DTE) | 1    | standard   | 2/6.56       | 490NTW00002    | –            |
|   |  |      |            | 5/16.40      | 490NTW00005    | –            |
|   |  |      |            | 12/39.37     | 490NTW00012    | –            |
|   |  |      |            | 40/131.23    | 490NTW00040    | –            |
|   |  |      |            | 80/262.47    | 490NTW00080    | –            |
|   |  | 1    | ruggedised | 1/3.28       | TCSECE3M3M1S4  | –            |
|   |  |      |            | 2/6.56       | TCSECE3M3M2S4  | –            |
|   |  |      |            | 3/9.84       | TCSECE3M3M3S4  | –            |
|   |  |      |            | 5/16.40      | TCSECE3M3M5S4  | –            |
|   |  |      |            | 10/32.81     | TCSECE3M3M10S4 | –            |



TCSECE3M3M1S4

### Shielded twisted pair cables for UL market

| Description                                     | End fittings   | Item | Type       | Length m/ft. | Reference      | Weight kg/lb |
|---|--|------|------------|--------------|----------------|--------------|
| Straight-through copper cables<br>UL compatible | 2 RJ 45 connectors<br>For connection to terminal devices (DTE) | 1    | standard   | 2/6.56       | 490NTW00002U   | –            |
|   |  |      |            | 5/16.40      | 490NTW00005U   | –            |
|   |  |      |            | 12/39.37     | 490NTW00012U   | –            |
|   |  |      |            | 40/131.23    | 490NTW00040U   | –            |
|   |  |      |            | 80/262.47    | 490NTW00080U   | –            |
|   |  | 1    | ruggedised | 1/3.28       | TCSECU3M3M1S4  | –            |
|   |  |      |            | 2/6.56       | TCSECU3M3M2S4  | –            |
|   |  |      |            | 3/9.84       | TCSECU3M3M3S4  | –            |
|   |  |      |            | 5/16.40      | TCSECU3M3M5S4  | –            |
|   |  |      |            | 10/32.81     | TCSECU3M3M10S4 | –            |

### Do it Yourself copper cable and connectors

The **ConneXium** "Do it Yourself" offer consists of 2 connector references (M12 and RJ 45) and 1 cable reference - 300 m/984.252 ft. reel - enabling Ethernet 10/100 Mbps network cables to be made up in situ. The maximum length of cables made up in this way is 80 m/262.467 ft. They are assembled using only a knife and wire cutters (no special tool is required).

| Description   | Characteristics                                     | Item | Length m/ft. | Reference   | Weight kg/lb |
|---|---|------|--------------|-------------|--------------|
| Ethernet copper cable<br>2 shielded twisted pairs<br>24 AWG | Conforms to the standards and approval listed above | 2    | 300/984.25   | TCSECN300R2 | –            |
| RJ 45 connector   | Conforms to EIA/TIA-568-D                           | 2    | –            | TCSEK3MDS   | –            |



TCSESU053FN0

### ConneXium unmanaged switches, 3, 4 and 5 ports, twisted pair and optical fibre

| Description                  | Interfaces  | Item | Reference     | Weight kg/lb    |
|------------------------------|---|------|---------------|-----------------|
| ConneXium unmanaged switches | 3 x 10BASE-T/100BASE-TX ports (copper cable),<br>RJ 45 shielded connectors  | 3    | TCSESU033FN0  | 0.113/<br>0.249 |
|                              | ■ 4 x 10BASE-T/100BASE-TX ports (copper cable),<br>RJ 45 shielded connectors<br>■ 1 x 100BASE-FX port (multimode optical fibre),<br>duplex SC connector | 3    | TCSESU043F1N0 | 0.120/<br>0.265 |
|                              | 5 x 10BASE-T/100BASE-TX ports (copper cable),<br>RJ 45 shielded connectors  | 3    | TCSESU053FN0  | 0.113/<br>0.249 |

Other wiring components are available, please consult the **ConneXium** offer on our website [www.schneider-electric.com](http://www.schneider-electric.com).

# Modicon M221 logic controllers

## Expansion modules

Compatibility of Modicon TM2 expansion modules with Modicon M221, M241 and M251 logic controllers

| Compatibility                    |               |                   |           |      |      |
|----------------------------------|---------------|-------------------|-----------|------|------|
| Modicon TM2 expansion modules    |               | Logic controllers |           |      |      |
|                                  |               | M221              | M221 Book | M241 | M251 |
| Digital modules                  | TM2DDI8DT     |                   |           |      |      |
|                                  | TM2DDI16DT    |                   |           |      |      |
|                                  | TM2DDI16DK    |                   |           |      |      |
|                                  | TM2DDI32DK    |                   |           |      |      |
|                                  | TM2DAI8DT     |                   |           |      |      |
|                                  | TM2DDO8UT     |                   |           |      |      |
|                                  | TM2DDO8TT     |                   |           |      |      |
|                                  | TM2DDO16UK    |                   |           |      |      |
|                                  | TM2DDO16TK    |                   |           |      |      |
|                                  | TM2DDO32UK    |                   |           |      |      |
|                                  | TM2DDO32TK    |                   |           |      |      |
|                                  | TM2DRA8RT     |                   |           |      |      |
|                                  | TM2DRA16RT    |                   |           |      |      |
|                                  | TM2DMM8DRT    |                   |           |      |      |
|                                  | TM2DMM24DRF   |                   |           |      |      |
| Analog modules                   | TM2AMI2HT     |                   |           |      |      |
|                                  | TM2AMI2LT     |                   |           |      |      |
|                                  | TM2AMI4LT     |                   |           |      |      |
|                                  | TM2AMI8HT     |                   |           |      |      |
|                                  | TM2ARI8LRJ    |                   |           |      |      |
|                                  | TM2ARI8LT     |                   |           |      |      |
|                                  | TM2ARI8HT     |                   |           |      |      |
|                                  | TM2AMO1HT     |                   |           |      |      |
|                                  | TM2AVO2HT     |                   |           |      |      |
|                                  | TM2AMM3HT     |                   |           |      |      |
|                                  | TM2ALM3LT     |                   |           |      |      |
|                                  | TM2AMM6HT     |                   |           |      |      |
| Expert modules (counter modules) | TM200HSC206DT |                   |           |      |      |
|                                  | TM200HSC206DF |                   |           |      |      |

- Compatible
- Not compatible

**Note:** The expansion and communication module range **TWD●●●●●** is not compatible with Modicon M221, M241, M251 logic controller offer.

### Configuration

Modicon TM2 digital I/O modules connect to Modicon M221, M221 Book, M241 and M251 logic controllers according to the general rules for the Modicon TM3 system: a maximum of 7 local I/O modules (1); this can be increased to 14 modules (1) using Modicon TM3 bus expansion modules (transmitter and receiver): local I/O + remote I/O.

- The maximum number of Modicon TM2 expansion modules can be reduced by the number of transistor outputs or relay outputs used (see the table below).
- If more transistor or relay outputs are required than the maximum number given in the table, use Modicon TM3 bus expansion modules (transmitter and receiver). In this case, 7 Modicon TM2 modules can be connected to the right of the **TM3XREC1** receiver module without limiting the number of outputs.

| Configuration limits   | Logic controllers |               |               |               |               |               |                                  |                                  |                 |                          |
|--|-------------------|---------------|---------------|---------------|---------------|---------------|----------------------------------|----------------------------------|-----------------|--------------------------|
|  | TM221             |               |               |               |               |               |                                  |                                  |                 | TM241/<br>TM251          |
|  | C16R<br>CE16R     | C16T<br>CE16T | C24R<br>CE24R | C24T<br>CE24T | C40R<br>CE40R | C40T<br>CE40T | M16R<br>ME16R<br>M16RG<br>ME16RG | M16T<br>ME16T<br>M16TG<br>ME16TG | M32TK<br>ME32TK | TM241●●●●●<br>TM251●●●●● |
| Maximum number of Modicon TM2 module (local) transistor outputs directly connected to the controller (2) | 54                | 67            | 71            | 89            | 113           | 143           | 216                              | (3)                              |                 |                          |
| Maximum number of Modicon TM2 module (local) relay outputs directly connected to the controller (2)      | 23                | 29            | 30            | 38            | 48            | 61            | 92                               | 98                               | 97              | (3)                      |

(1) Excluding TM2●●●24●● and TM2●●●32●● modules: a maximum of 3 local I/O modules and 6 modules in total using TM3 bus expansion modules.  
 (2) If using bus expansion modules: maximum number of Modicon TM2 module relay or transistor outputs installed between the controller and the TM3XTRA1 transmitter module (local outputs).  
 (3) Up to 7 Modicon TM2 modules regardless of the number of outputs used.

|                |    |              |    |
|----------------|----|--------------|----|
| 490NTW00002    | 27 | TM221M16TG   | 17 |
| 490NTW00002U   | 27 | TM221M32TK   | 17 |
| 490NTW00005    | 27 | TM221ME16R   | 17 |
| 490NTW00005U   | 27 | TM221ME16RG  | 17 |
| 490NTW00012    | 27 | TM221ME16T   | 17 |
| 490NTW00012U   | 27 | TM221ME16TG  | 17 |
| 490NTW00040    | 27 | TM221ME32TK  | 17 |
| 490NTW00040U   | 27 | TMACBL1      | 18 |
| 490NTW00080    | 27 | TMAM2        | 18 |
| 490NTW00080U   | 27 | TMASD1       | 18 |
| <b>A</b>       |    | TMAT2CSET    | 18 |
| ABE7E16EPN20   | 19 | TMAT2MSET    | 18 |
| ABE7E16SPN20   | 19 | TMAT2MSETG   | 18 |
| ABE7E16SPN22   | 19 | TMAT2PSET    | 18 |
| ABE7E16SRM20   | 19 | TMC2AI2      | 16 |
| ABFT20E050     | 19 | TMC2AQ2C     | 16 |
| ABFT20E100     | 19 | TMC2AQ2V     | 16 |
| ABFT20E200     | 19 | TMC2CONV01   | 16 |
| <b>B</b>       |    | TMC2HOIS01   | 16 |
| BMXXCAUSBH018  | 18 | TMC2PACK01   | 16 |
| <b>L</b>       |    | TMC2SL1      | 16 |
| LU9GC3         | 21 | TMC2TI2      | 16 |
| <b>T</b>       |    | TMH2GDB      | 18 |
| TCSECE3M3M1S4  | 27 | TSXCSA100    | 21 |
| TCSECE3M3M2S4  | 27 | TSXCSA200    | 21 |
| TCSECE3M3M3S4  | 27 | TSXCSA500    | 21 |
| TCSECE3M3M5S4  | 27 | TSXCSA50     | 21 |
| TCSECE3M3M10S4 | 27 | TWDFCW30K    | 19 |
| TCSECN300R2    | 27 | TWDFCW50K    | 19 |
| TCSECU3M3M1S4  | 27 | TWDXCFAJ010  | 21 |
| TCSECU3M3M2S4  | 27 | TWDXCAISO    | 21 |
| TCSECU3M3M3S4  | 27 | TWDXCAT3RJ   | 21 |
| TCSECU3M3M5S4  | 27 | <b>V</b>     |    |
| TCSECU3M3M10S4 | 27 | VW3A8306D30  | 21 |
| TCSEK3MDS      | 27 | VW3A8306D30  | 21 |
| TCSESU033FN0   | 27 | VW3A8306R03  | 21 |
| TCSESU043F1N0  | 27 | VW3A8306R10  | 21 |
| TCSESU053FN0   | 27 | VW3A8306R30  | 21 |
| TCSMCN3M4F3C2  | 21 | VW3A8306RC   | 21 |
| TCSMCN3M4M3S2  | 21 | VW3A8306TF03 | 21 |
| TCXCNAMUM3P    | 18 | VW3A8306TF10 | 21 |
| TM221C16R      | 16 | <b>X</b>     |    |
| TM221C16T      | 16 | XBTZ938      | 21 |
| TM221C24R      | 16 | XBTZ9008     | 21 |
| TM221C24T      | 16 | XBTZ9980     | 21 |
| TM221C40R      | 16 | XBTZ9982     | 21 |
| TM221C40T      | 16 | XGSZ24       | 21 |
| TM221CE16R     | 16 |              |    |
| TM221CE16T     | 16 |              |    |
| TM221CE24R     | 16 |              |    |
| TM221CE24T     | 16 |              |    |
| TM221CE40R     | 16 |              |    |
| TM221CE40T     | 16 |              |    |
| TM221M16R      | 17 |              |    |
| TM221M16RG     | 17 |              |    |
| TM221M16T      | 17 |              |    |

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