

Up to Category 4, EN 954-1 PNOZ X2C



Unit features

- ▶ Positive-guided relay outputs:
 - 2 safety contacts (N/O), instantaneous
- ▶ Connection options for:
 - E-STOP pushbutton
 - Safety gate limit switch
 - Reset button
- ▶ LED indicator for:
 - Switch status channel 1/2
 - Supply voltage

- ▶ The safety function remains effective in the case of a component failure.
- ▶ The correct opening and closing of the safety function relays is tested automatically in each on-off cycle.
- ▶ The unit has an electronic fuse.

Safety relay for monitoring E-STOP pushbuttons and safety gates.

Approvals

	PNOZ X2C
	◆
	◆
	◆

Unit description

The safety relay meets the requirements of EN 60204-1 and IEC 60204-1 and may be used in applications with

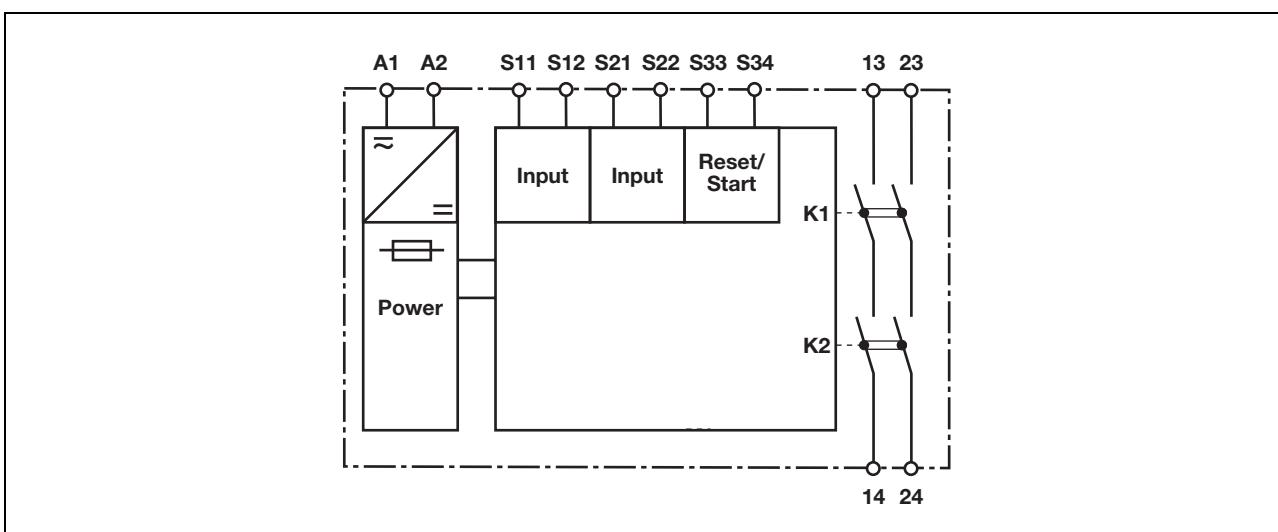
- ▶ E-STOP pushbuttons
- ▶ Safety gates

Safety features

The relay conforms to the following safety criteria:

- ▶ The circuit is redundant with built-in self-monitoring.

Block diagram



Up to Category 4, EN 954-1 PNOZ X2C

Function description

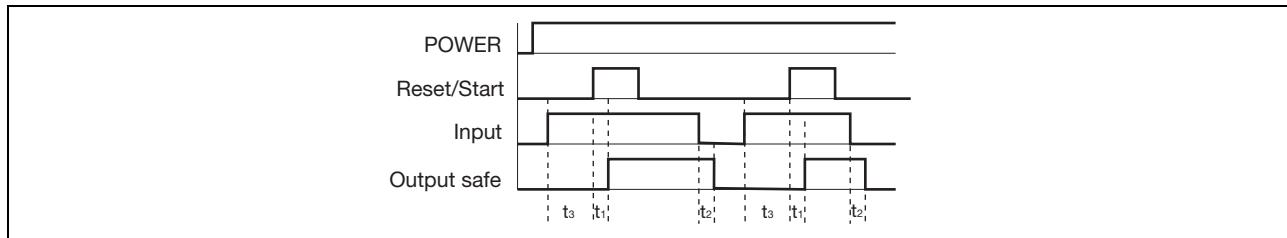
- ▶ Single-channel operation: no redundancy in the input circuit, earth faults in the reset and input circuit are detected.
- ▶ Dual-channel operation with detection of shorts across contacts: redundant input circuit, detects

- earth faults in the reset and input circuit,
- short circuits in the input circuit and, with a monitored reset, in the reset circuit too,
- shorts between contacts in the input circuit.
- ▶ Monitored reset: Unit is active once the input circuit is closed and once

the reset circuit is closed after the waiting period has elapsed (see technical details).

- ▶ Increase in the number of available contacts by connecting contact expander modules or external contactors/relays.

Timing diagram



Key

- ▶ Power: Supply voltage
- ▶ Reset/start: Reset circuit S33-S34
- ▶ Input: Input circuits S11-S12, S21-S22
- ▶ Output safe: Safety contacts 13-14, 23-24
- ▶ t_3 : Waiting period
- ▶ t_1 : Switch-on delay
- ▶ t_2 : Delay-on de-energisation

Wiring

Please note:

- ▶ Information given in the “Technical details” must be followed.
- ▶ Outputs 13-14, 23-24 are safety contacts.
- ▶ To prevent contact welding, a fuse should be connected before the output contacts (see technical details).
- ▶ Calculation of the max. cable runs I_{max} in the input circuit:

$$I_{max} = \frac{R_{lmax}}{R_l / km}$$

R_{lmax} = max. overall cable resistance (see technical details)

R_l / km = cable resistance/km

- ▶ Use copper wire that can withstand 60/75 °C.
- ▶ Sufficient fuse protection must be provided on all output contacts with capacitive and inductive loads.

Up to Category 4, EN 954-1 PNOZ X2C

Preparing for operation

- ▶ Supply voltage

Supply voltage	AC	DC

- ▶ Input circuit

Input circuit	Single-channel	Dual-channel
E-STOP without detection of shorts across contacts		
E-STOP with detection of shorts across contacts		
Safety gate without detection of shorts across contacts		
Safety gate with detection of shorts across contacts		

- ▶ Reset circuit

Reset circuit	E-STOP wiring (single-channel) Safety gate (single-channel)	E-STOP wiring (dual-channel) Safety gate (dual-channel)
Automatic reset		
Monitored reset		

Up to Category 4, EN 954-1 PNOZ X2C

► Feedback loop

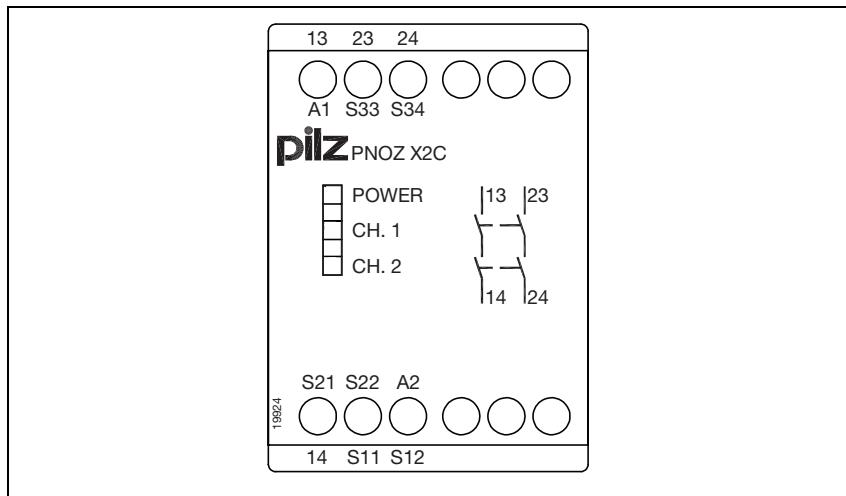
Feedback loop	Automatic reset	Monitored reset
Contacts from external contactors		

► Key

S1/S2	E-STOP pushbutton/ safety gate switch
S3	Reset button
	Switch operated
	Gate open
	Gate closed

Up to Category 4, EN 954-1 PNOZ X2C

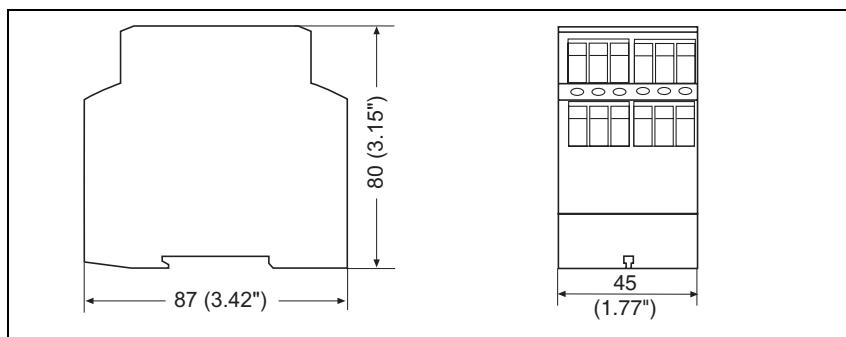
Terminal configuration



Installation

- ▶ The safety relay should be installed in a control cabinet with a protection type of at least IP54.
- ▶ Use the notch on the rear of the unit to attach it to a DIN rail.
- ▶ Ensure the unit is mounted securely on a vertical DIN rail (35 mm) by using a fixing element (e.g. retaining bracket or an end angle).

Dimensions

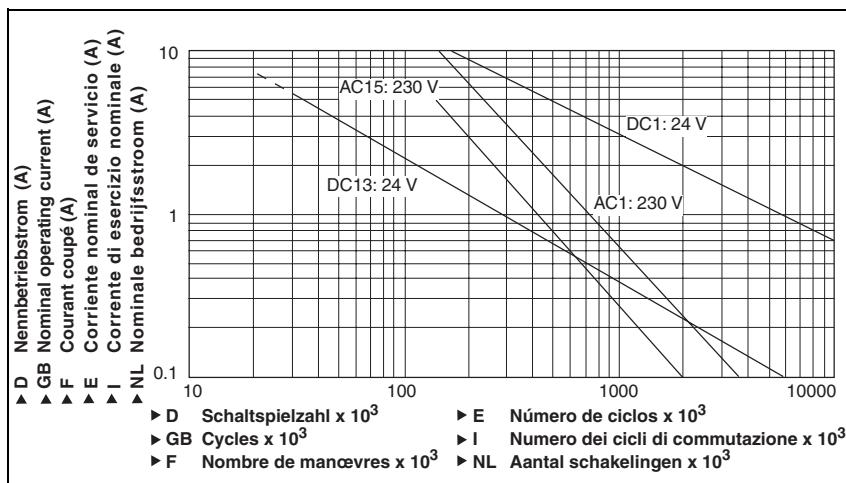


Up to Category 4, EN 954-1 PNOZ X2C

Notice

This data sheet is only intended for use during configuration. For installation and operation, please refer to the operating instructions supplied with the unit.

Service life graph



Technical details

Electrical data

Supply voltage	24 V
Supply voltage U_B AC	24 V
Supply voltage U_B DC	24 V
Voltage tolerance	-15 % / +10 %
Power consumption at U_B AC	4.5 VA
Power consumption at U_B DC	2.0 W
Frequency range AC	50 - 60 Hz
Residual ripple DC	160 %
Voltage and current at input circuit DC: 24.0 V	25 mA
reset circuit DC: 24.0 V	50 mA
feedback loop DC: 24.0 V	50 mA
Output contacts in accordance with EN 954-1, Category 4	Safety contacts (N/O): 2
Utilisation category in accordance with EN 60947-4-1	
AC1: 240 V	$I_{min}: 0.01 \text{ A}, I_{max}: 8.0 \text{ A}$ $P_{max}: 2000 \text{ VA}$
DC1: 24 V	$I_{min}: 0.01 \text{ A}, I_{max}: 8.0 \text{ A}$ $P_{max}: 200 \text{ W}$
Utilisation category in accordance with EN 60947-5-1	
AC15: 230 V	$I_{max}: 5.0 \text{ A}$
DC13: 24 V (DC13: 6 cycles/min)	$I_{max}: 7.0 \text{ A}$
Contact material	AgSnO₂ + 0.2 μm Au
External contact fuse protection in accordance with EN 60947-5-1	
Blow-out fuse, quick	10 A
Blow-out fuse, slow	6 A
Circuit breaker	24 VAC/DC: 6 A , characteristic B/C
Max. overall cable resistance R_{lmax} input circuits, reset circuits	
Single channel at U_B DC	150 Ohm
Single channel at U_B AC	150 Ohm
Dual-channel with detect. of shorts across contacts at U_B DC	15 Ohm
Dual-channel with detect. of shorts across contacts at U_B AC	30 Ohm

Up to Category 4, EN 954-1 PNOZ X2C

Times	
Switch-on delay with monitored reset typ.	38 ms
with monitored reset max.	50 ms
Delay-on de-energisation with E-STOP typ.	17 ms
with E-STOP max.	30 ms
with power failure typ.	70 ms
with power failure max.	110 ms
Recovery time at max. switching frequency 1/s after E-STOP	50 ms
after power failure	150 ms
Waiting period with a monitored reset	180 ms
Simultaneity, channel 1 and 2	∞
Supply interruption before de-energisation	20 ms
Environmental data	
EMC	EN 60947-5-1, EN 61000-6-2
Vibration in accordance with EN 60068-2-6	
Frequency	10 - 55 Hz
Amplitude	0.35 mm
Climatic suitability	EN 60068-2-78
Airgap creepage	VDE 0110-1
Ambient temperature	-10 - 55 °C
Storage temperature	-40 - 85 °C
Protection type	
Mounting (e.g. control cabinet)	IP54
Housing	IP40
Terminals	IP20
Mechanical data	
Housing material	
Housing	PPO UL 94 V0
Front	ABS UL 94 V0
Max. cross section of external conductors	
1 core flexible	0.20 - 4.0 mm²
2 core with the same cross section, flexible with crimp connectors, no plastic sleeve	0.20 - 2.50 mm²
without crimp connectors or with TWIN crimp connectors	0.20 - 2.50 mm²
Torque setting	0.60 Nm
Dimensions (H x W x D)	87.0 mm x 45.0 mm x 80.0 mm
Weight	190 g

The standards current on **03/01** apply.

Order reference			
Type	Features	Terminals	Order no.
PNOZ X2C	24 VAC 24 VDC	Screw terminals	774 304